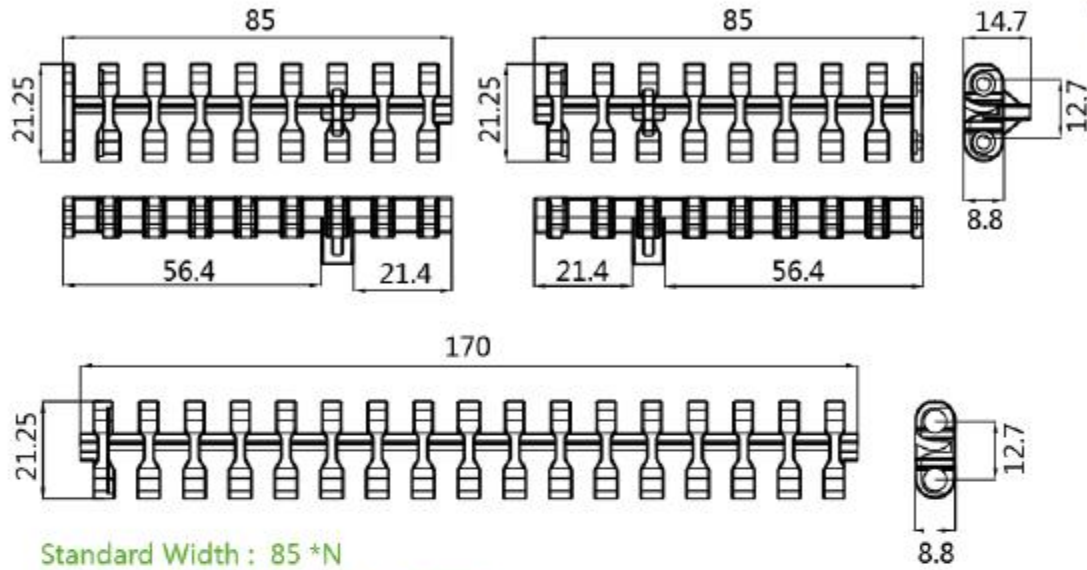




1270 Flush Grid

Belt Color : Brown , Blue



Standard Width : 85 *N
Non-standard Width : On Request

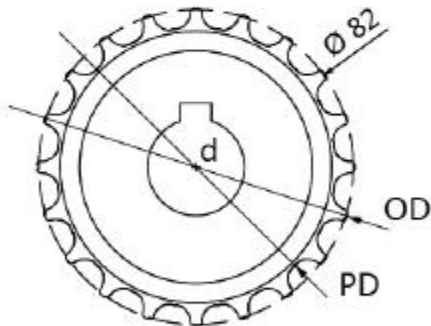
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
			POM	PP	POM	PP			
1270 Flush Grid 500	POM/PP	POM/PP/PA6	13000	7500	-30°C to 90°C	+1°C to 90°C	16%	mm	kg/m ²
		Diam 5mm						8	6
Width	85	170	255	340	425	510	595 680	765 850	85N

1270 Machined Sprockets

Mat: Polyamide PA6
Bore Tolerance: $d_{+0.08}^{+0.02}$

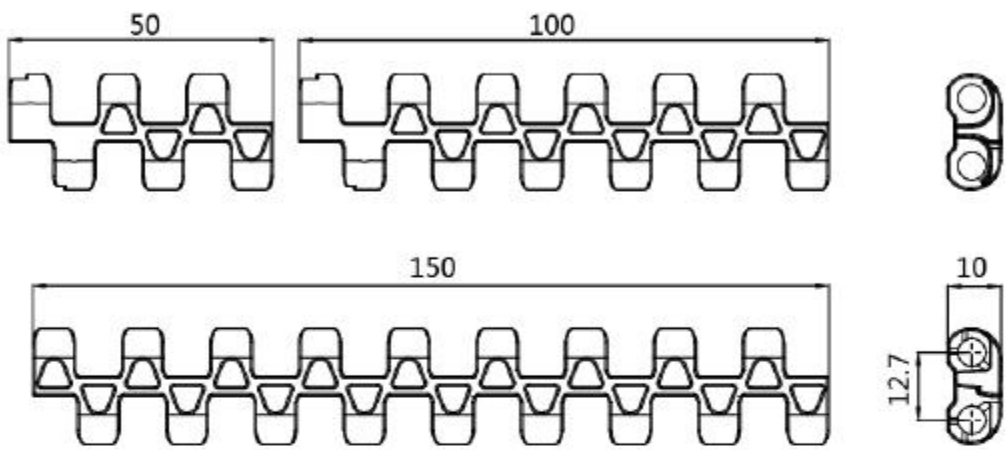


CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-1270-12	12	46.94	1.84	47.5	1.87	20	Available
1-1270-15	15	58.44	2.30	59.17	2.33	25	on Request
1-1270-20	20	77.67	3.05	78.2	3.08	30	By Machined
1-1270-24	24	93.08	3.66	93.5	3.68	35	

1271 Flush Grid

Belt Color : Brown , Blue , White



Standard Width : W=50 x N
Non-standard Width : W=50 x N+16.66 x n

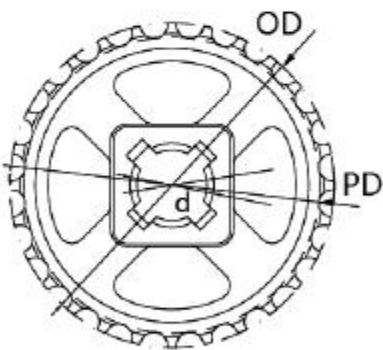
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Belt Weight
			POM	PP	POM	PP		
1271 Flush Grid 1230	POM/PP	POM/PP/PA6	11000	7000	-30°C to 90°C	+1°C to 90°C	18%	kg/m ²
		Diam 5mm						7.9
Width	50	100	150	200	250	300	350 400 450 500	50N

1271 Machined Sprockets

Mat: Reinforced PA, Plastic Moulding
Bore Tolerance: $d_{+0.08}^{+0.02}$

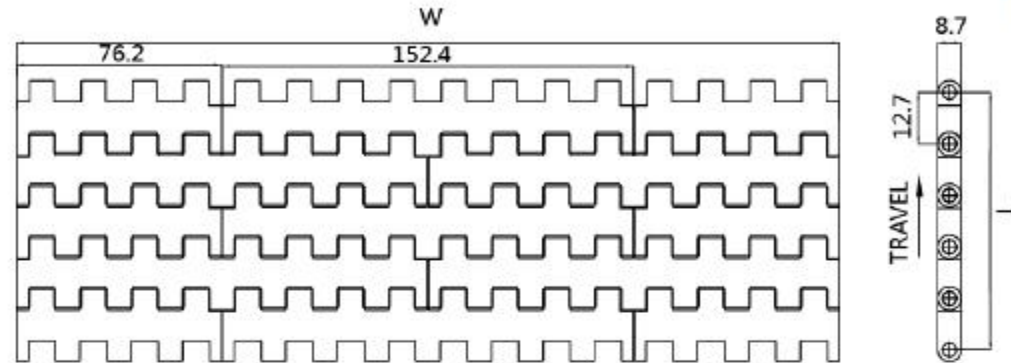


CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1/3-1271-10T	10	41.2	1.62	41.8	1.64	20 25	Available
1/3-1271-15T	15	62.4	2.45	62.9	2.47	20 25	on Request
1/3-1271-19T	19	78.8	3.10	79.3	3.12	20 25	By Machined



1272 Flat Top



Standard Width : $W=152.4 \times N$

Non-standard Width : $W=152.4 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

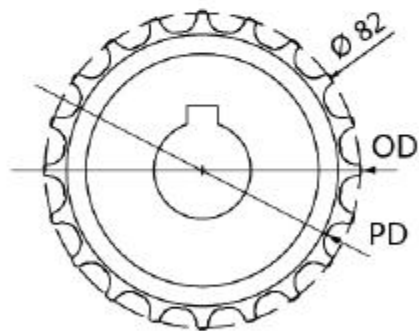
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
			POM	PP	POM	PP			
1272 Flat Top 1270	POM/PP	POM/PP/PA6 Diam 5mm	15000	7500	-30°C to 90°C	+1°C to 90°C	0%	8	7.3
Width	152.4 304.8	457.2 609.6	762	914.4	1066.8	1219.2 1371.6	1524 152.4N		

1272 Machined Sprockets

Mat: Polyamide PA6

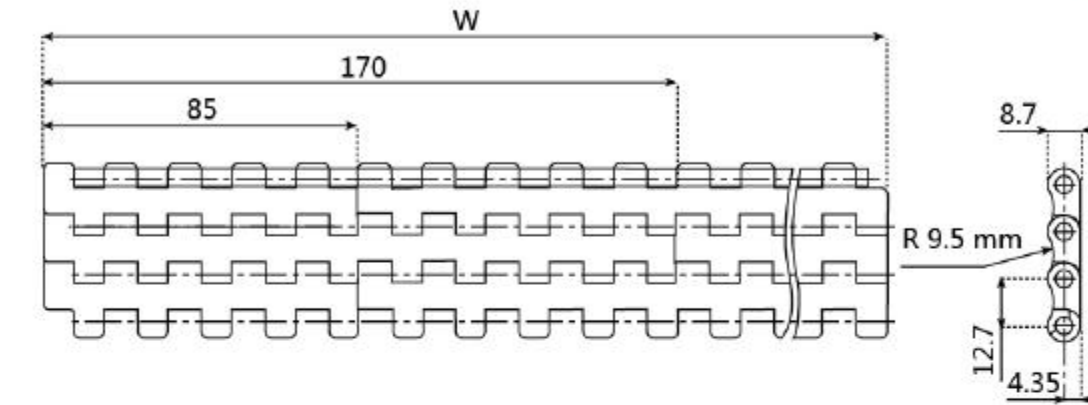
Bore Tolerance: $\phi^{+0.08}_{+0.02}$



■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-1272-10T	12	46.94	1.84	47.50	1.87	20 25	Available
1-1272-15T	15	58.44	2.30	59.17	2.32	20 25	on Request
1-1272-20T	20	77.64	3.05	78.20	3.07	20 25	By Machined

1273 Flat Top



Standard Width : $W=85 \times N$

Non-standard Width : $W=85 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

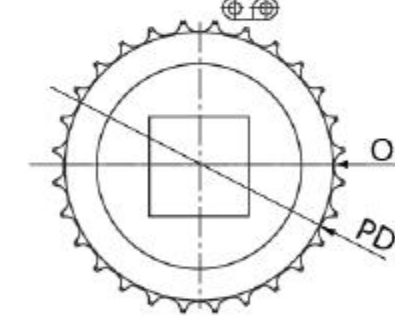
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
			POM	PP	POM	PP			
1273 Flat Top 2120	POM/PP	POM/PP/PA6 Diam 5mm	15000	7500	-30°C to 90°C	+1°C to 90°C	0%	10	9
Width	85 170	255 340	425	510	595	680 765	850 85N		

1273 Machined Sprockets

Mat: Reinforced PA, Plastic Moulding

Bore Tolerance: $\phi^{+0.08}_{+0.02}$

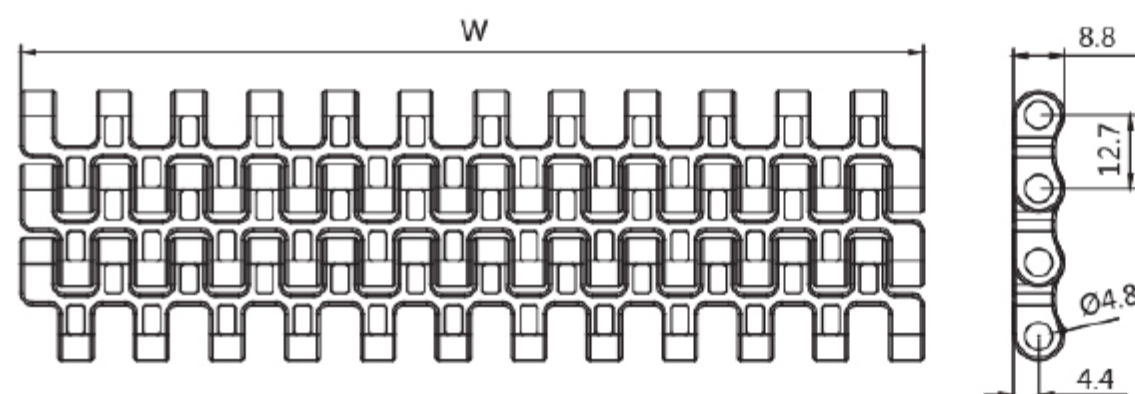


■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-1273-14T	14	56.90	2.24	57.06	2.25	20 25 30	Available
1-1273-16T	16	65.10	2.56	65.20	2.57	20 25 30	on Request
1-1273-20T	20	81.19	3.19	81.20	3.19	20 25 30 35	By Machined



1274 Flat Top



Standard Width : $W = 76.2 \times N$

Non-standard Width : $W = 76.2 \times N + 12.7 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

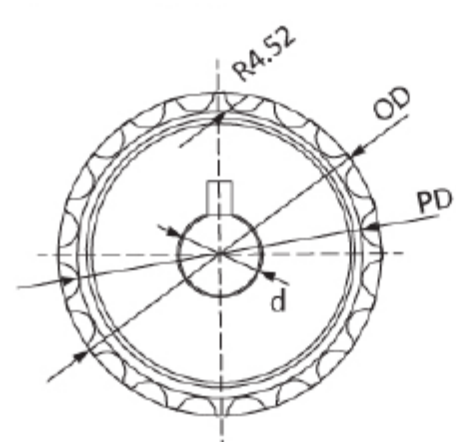
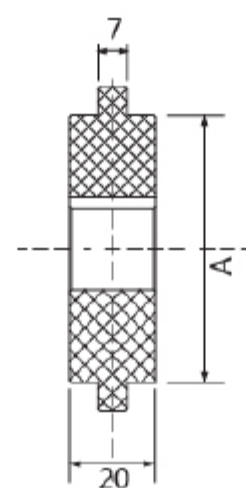
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
			POM	PP	POM	PP		mm	kg/m ²	
1274 Flat Top SNB	POM/PP	POM/PP/PA6 Diam 5mm	10500	6500	-30°C to 90°C	+1°C to 90°C	0%	10	8.2	
Width	76.2 152.4	228.6 304.8	381	457.2	533.4	609.6	685.8 762	76.2N		

1274 Machined Sprockets

Mat: Polyamide PA6

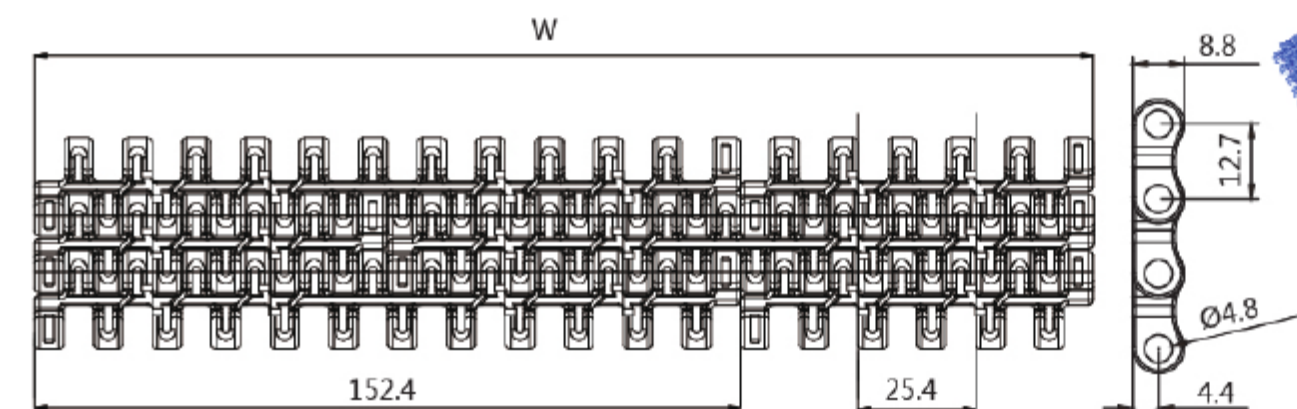
Bore Tolerance: $d_{+0.03}^{+0.02}$



■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
1-1274-10T	12	46.94	1.84	47.50	1.87	20 25	Available
1-1274-15T	15	58.44	2.30	59.17	2.32	20 25 30	on Request
1-1274-20T	20	77.64	3.05	78.20	3.07	20 25 30 40	By Machined

1274 Flush Grid



Standard Width : $W = 76.2 \times N$

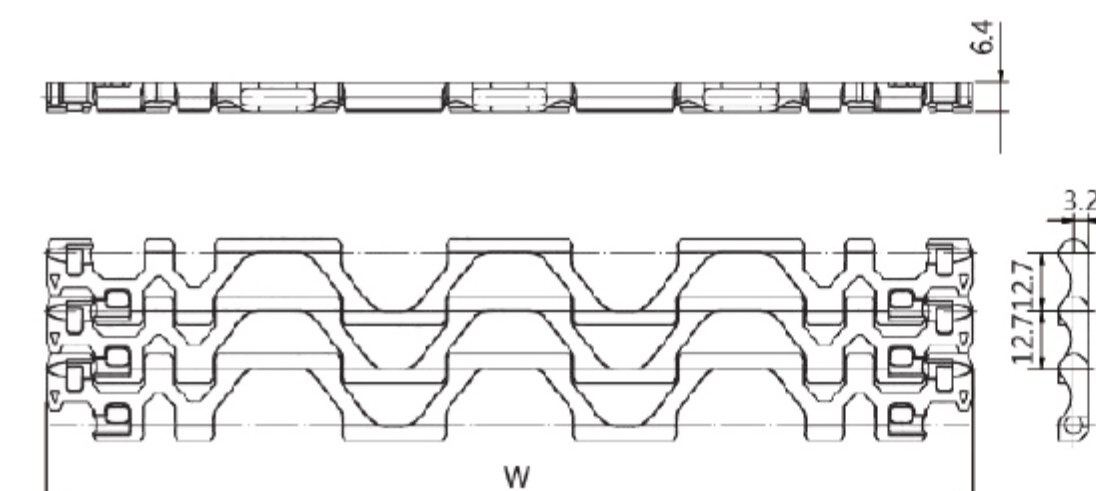
Non-standard Width : $W = 76.2 \times N + 12.7 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
			POM	PP	POM	PP		mm	kg/m ²	
1274 Flush Grid SNB	POM/PP	POM/PP/PA6 Diam 5mm	10500	6500	-30°C to 90°C	+1°C to 90°C	14%	10	7.3	
Width	76.2 152.4	228.6 304.8	381	457.2	533.4	609.6	685.8 762	76.2N		

1275 Flush Grid



Standard Width : $W = 85 \times N$

Non-standard Width : $W = 85 \times N + 12.7 \times n$

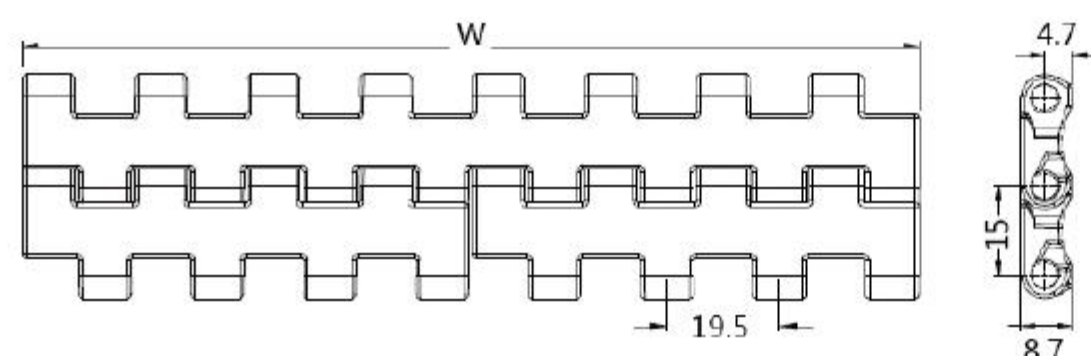
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
			POM	PP	POM	PP		mm	kg/m ²	
1275 Flush Grid 1500 FG	POM/PP	POM PP 3.5mm	3500	1800	-20°C to 90°C	+5°C to 105°C	48%	25	3.6	



1500A Flat Top



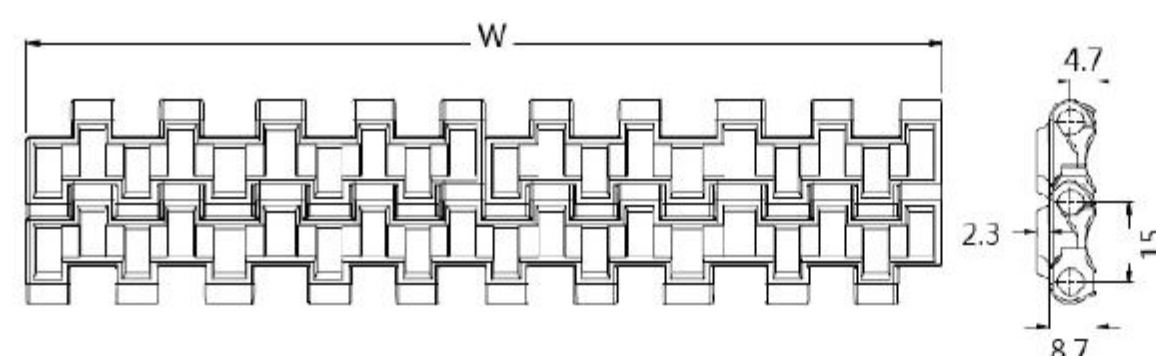
Standard Width : $W=85 \times N$
Non-standard Width : On Request

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
1500 Flat Top 1505	POM/PP	POM/PP/PA6 Diam 5mm	POM	PP	POM	PP		mm	kg/m ²
			15000	13200	-30°C to 90°C	+1°C to 90°C	0%	16	6.8
Width	85	170	255	340	425	510			

1500C With Rubber



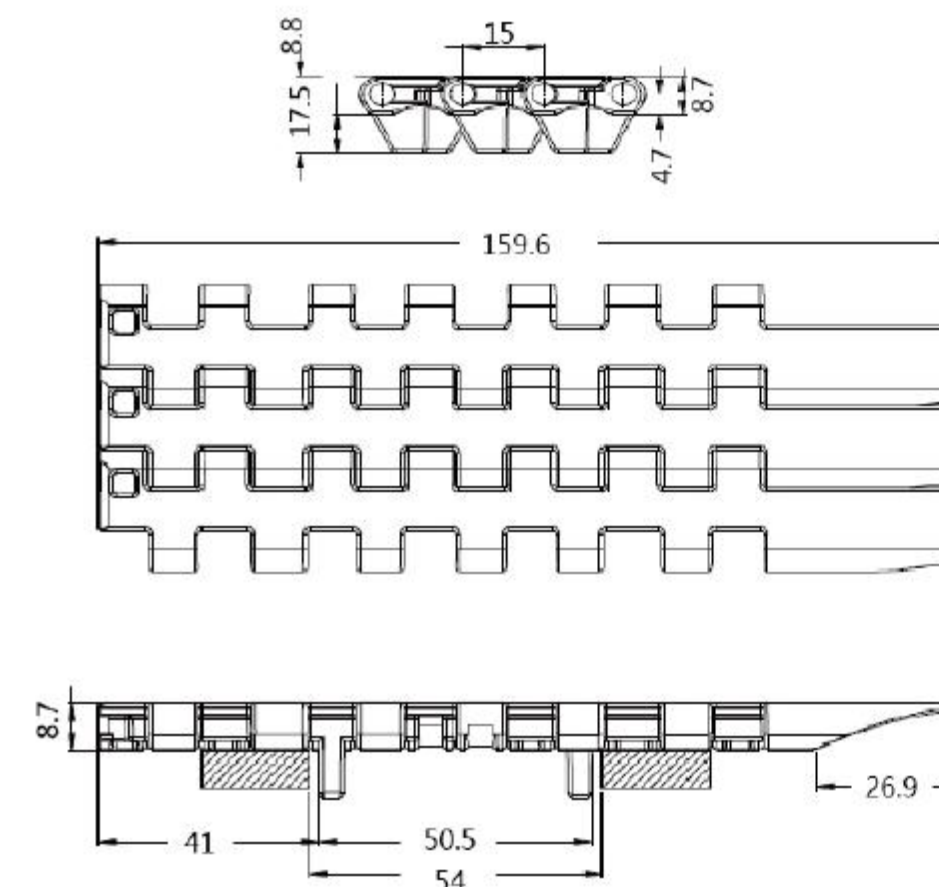
Standard Width : $W=85 \times N$
Non-standard Width : On Requiare

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

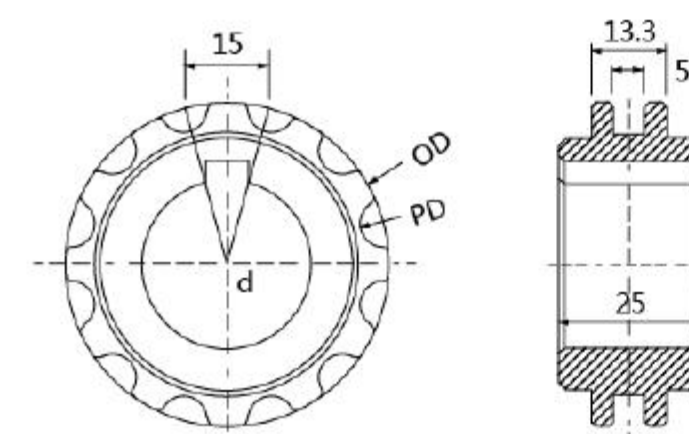
Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
1500 With Rubber 1505	POM/PP	POM/PP/PA6 Diam 5mm	POM	PP	POM	PP		mm	kg/m ²
			15000	13200	-30°C to 90°C	+1°C to 90°C	0%	25	8.0
Width	85	170	255	340	425	510			

1500D Transfer



1500 Machined Sprockets

Mat: Polyamide PA6
Bore Tolerance: $d^{+0.08}_{-0.02}$

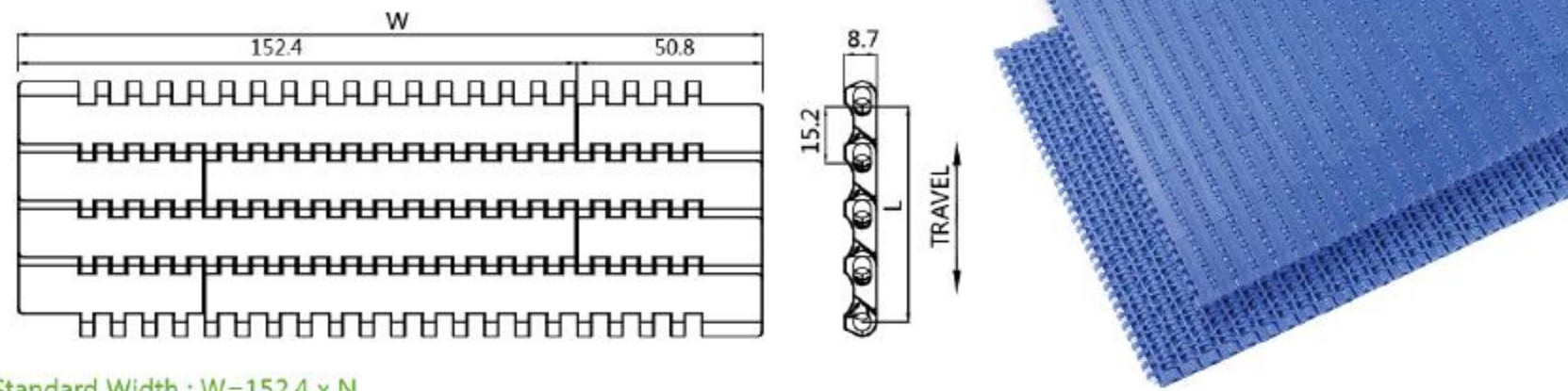


■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
1-1500-12T	12	57.96	2.28	58.2	2.29	20 25	Available
1-1500-16T	16	77.1	3.03	77.7	3.05	20 35	on Request
1-1500-24T	24	114.9	4.52	115.5	4.54	20-60	By Machined



1520A Flat Top



Standard Width : $W=152.4 \times N$

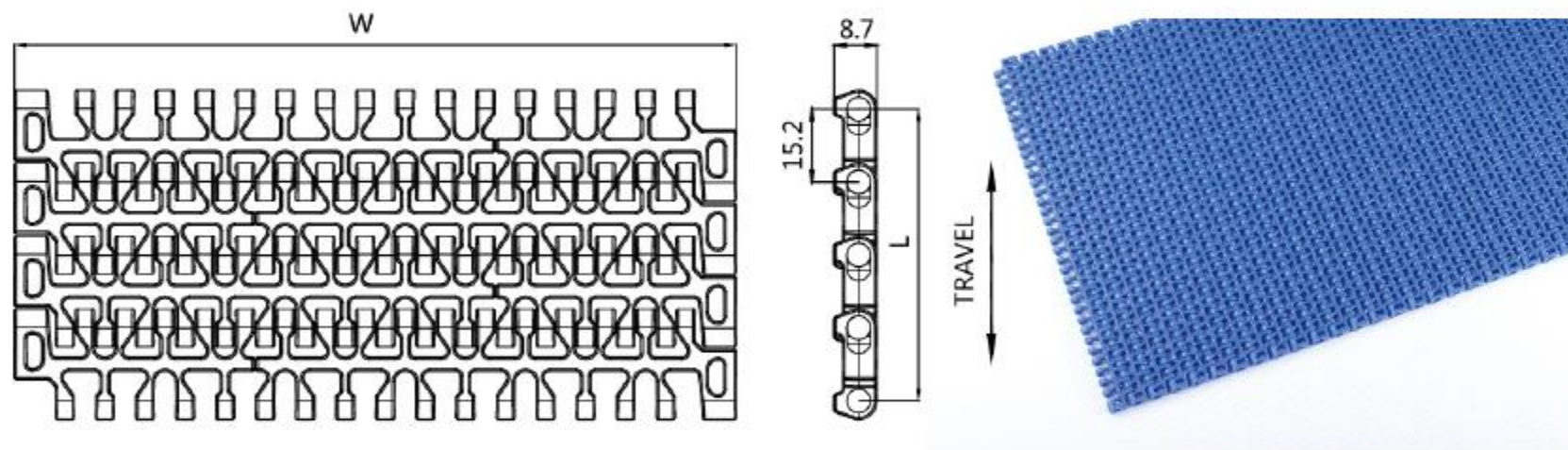
Non-standard Width : $W=152.4 \times N+25.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
1520A Flat Top 1100FT	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²	
		Diam 4.8mm	14600	7300	-30°C to 90°C	+1°C to 90°C	0%	8	6.2	
Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	152.4N				

1520B Flush Grid



Standard Width : $W=152.4 \times N$

Non-standard Width : $W=152.4 \times N+25.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

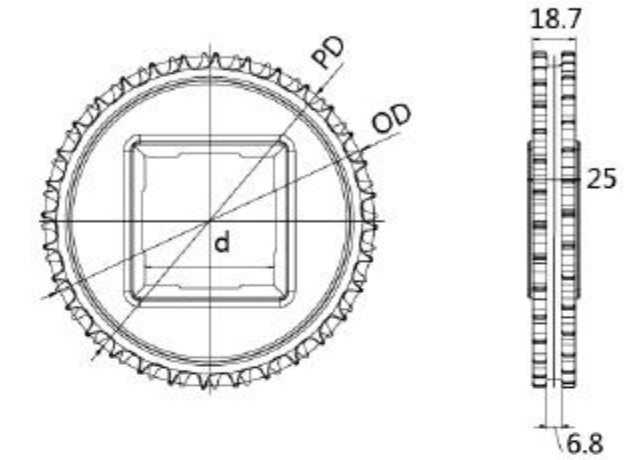
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
1520B Flush Grid 1100FG	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²	
		Diam 4.8mm	14600	7300	-30°C to 90°C	+1°C to 90°C	28%	8	5.6	
Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	152.4N				

1520 Sprockets

Mat: Reinforced PA, Plastic Moulding

Bore Tolerance: $\begin{matrix} +0.08 \\ +0.02 \end{matrix}$

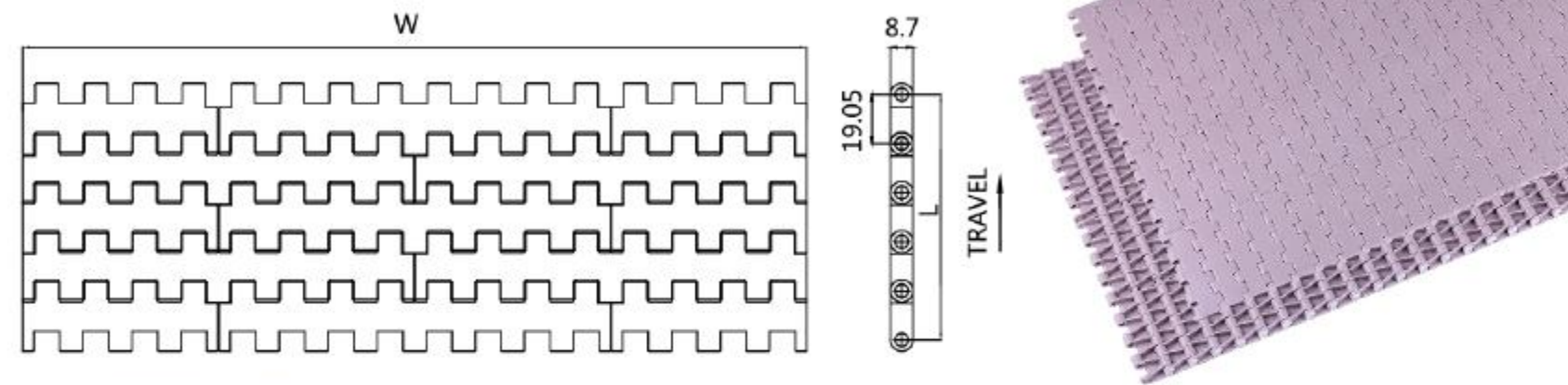


■ CHARACTERISTICS

Code	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
3-1520-16T	16	75.89	2.98	79	3.11	25 30	Available
3-1520-24T	24	116.5	4.58	118.2	4.65	25 30 35 40*40	on Request
3-1520-32T	32	155	6.10	157.7	6.20	30 60*60	By Machined



1901A Flat Top



Standard Width : $W=76.2 \times N$

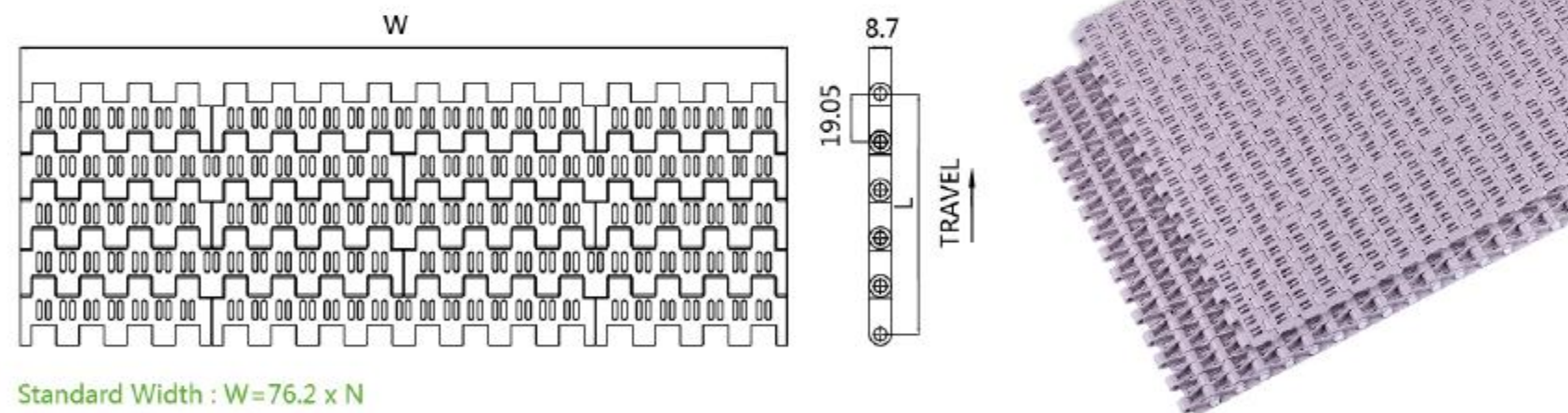
Non-standard Width : $W=76.2 \times N+19 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type		Belt Material		Pin Material		Work Load		Temperature		Open Area		Backflex Radius	Belt Weight	
1901A 5935	Flat Top	POM/PP	POM/PP/PA6		POM	PP	POM		PP				mm	kg/m ²
			Diam 4.6mm		10500	6000	-30°C to 90°C		+1°C to 90°C		0%		25	7.8
	Width		76.2	152.4	228.6	304.8	381	457.2	533.4	609.6	685.8	762	76.2N	

1901B Flush Grid



Standard Width : $W=76.2 \times N$

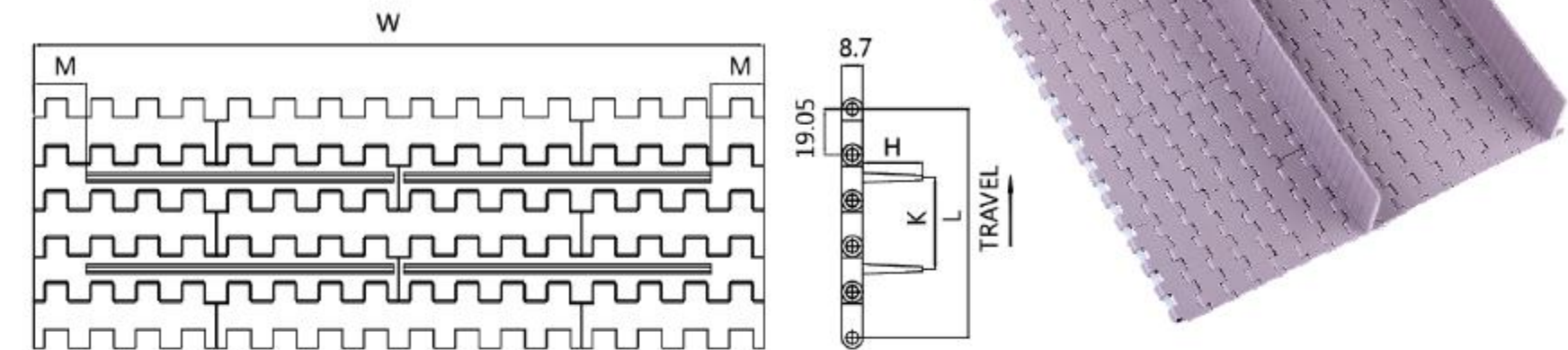
Non-standard Width : $W=76.2 \times N+19 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type		Belt Material		Pin Material		Work Load		Temperature		Open Area		Backflex Radius	Belt Weight
1901B 5936	Flush Grid	POM/PP		POM/PP/PA6		POM	PP	POM		PP		mm	kg/m ²
	Diam 4.6mm			10500	6000	-30°C to 90°C		-30°C to 90°C		16%			
	Width	76.2	152.4	228.6	304.8	381	457.2	533.4	609.6	685.8	762	76.2N	25

1901D Flights



Standard Width : $W=76.2 \times N$

Non-standard Width : $W=76.2 \times N+19 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

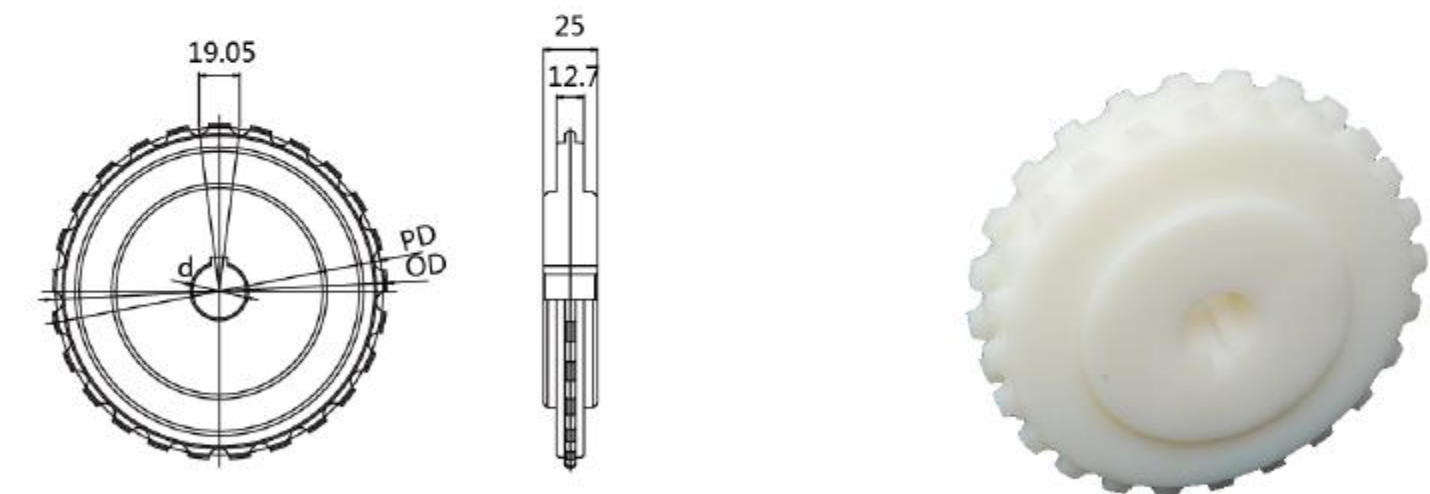
■ CHARACTERISTICS

Modular Type	Flights Material	M	K	W	L	H
1901D Flight	POM/PP	—	—	—	—	20 25 30 35 40 50
Width	76.2 152.4	228.6 304.8	381 457.2	533.4 609.6	685.8 762	76.2N

1901 Machined Sprockets

Mat: Polyamide PA6

Bore Tolerance: $\begin{matrix} +0.08 \\ -0.02 \end{matrix}$

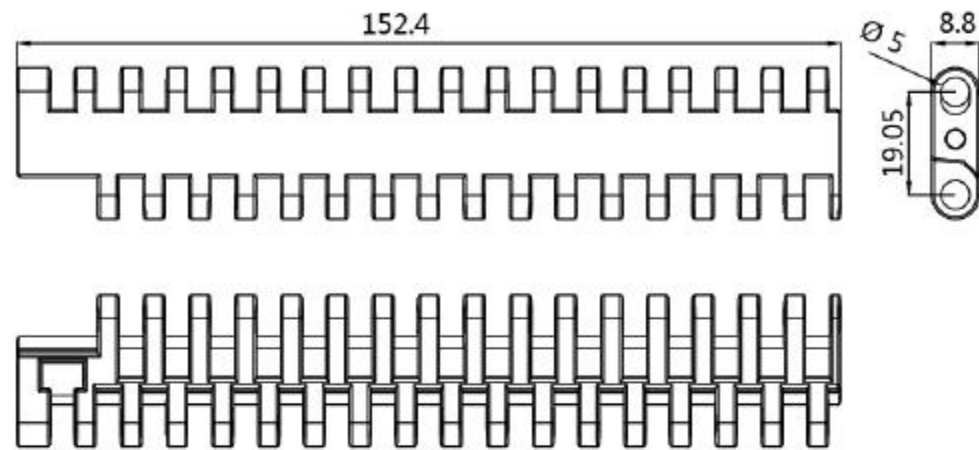


■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
1-1901A/1901B-12	12	73.6	2.87	75.7	2.98	25 30 35 40	Square Hole
1-1901A/1901B-16	16	97.6	3.84	99.9	3.93	25 30 35 40	& Split type
1-1901A/1901B-18	18	109.7	4.31	112	4.40	25 30 35 40	



1902 Flat Top



Standard Width : $W=304.8 \times N$
Non-standard Width : $W=304.8 \times N+8.4 \times n$

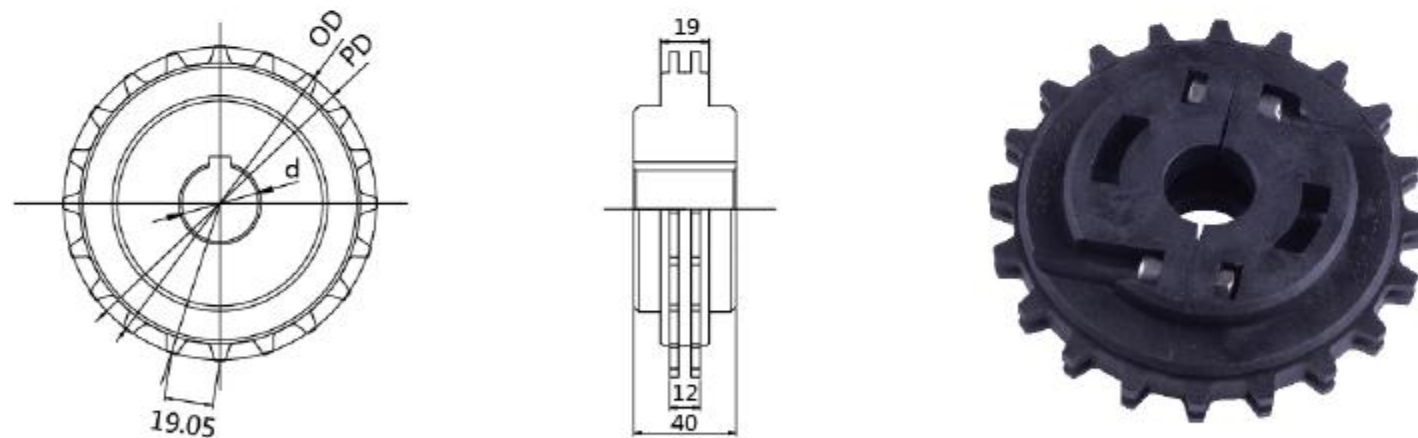
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
1902 Flat Top 8505	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²
		Diam 5mm	43000	5840	-30°C to 90°C	+1°C to 90°C	0%	25	13.5
Width	304.8	609.6	914.4		1219.2		304.8N		

1902 Sprockets

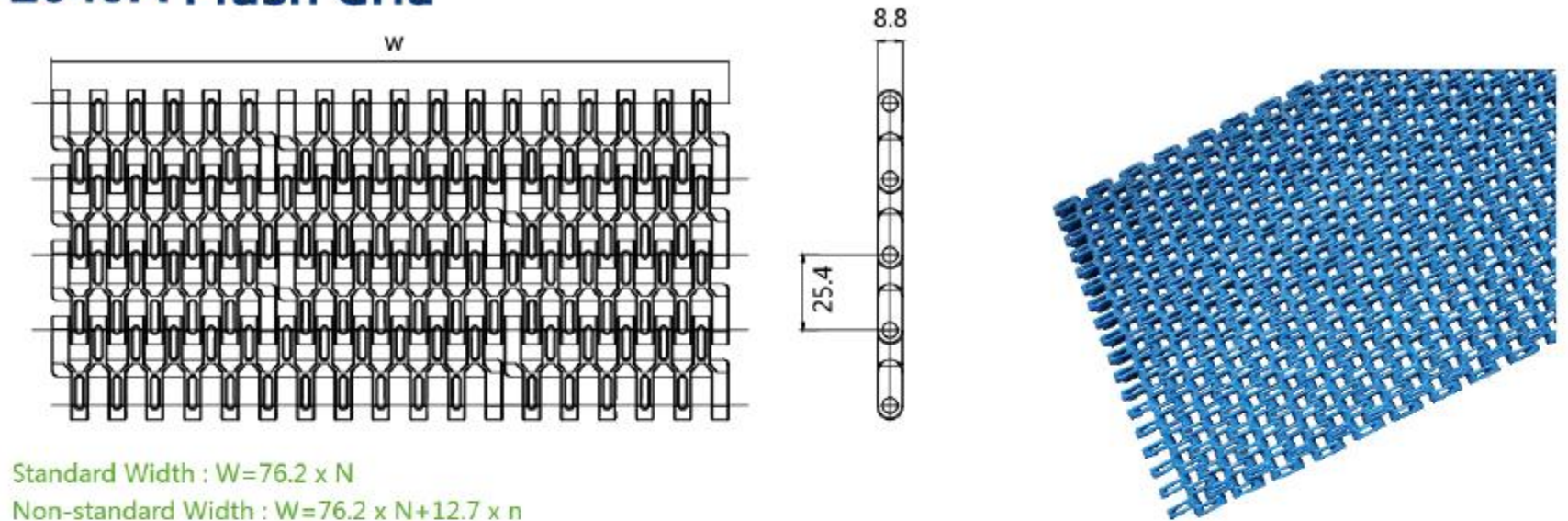
Mat: Reinforced PA, Plastic Moulding
Bore Tolerance: $\begin{smallmatrix} +0.08 \\ +0.02 \end{smallmatrix}$



■ CHARACTERISTICS

Code	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-1902-20T	20	121.8	4.79	122.8	4.83	25 30 35 40	Square Hole
1-1902-22T	22	133.9	5.27	135.2	5.32	25 30 35 40	& Split type
1-1902-24T	24	146.0	5.74	147.6	5.81	25 30 35 40	

2540A Flush Grid



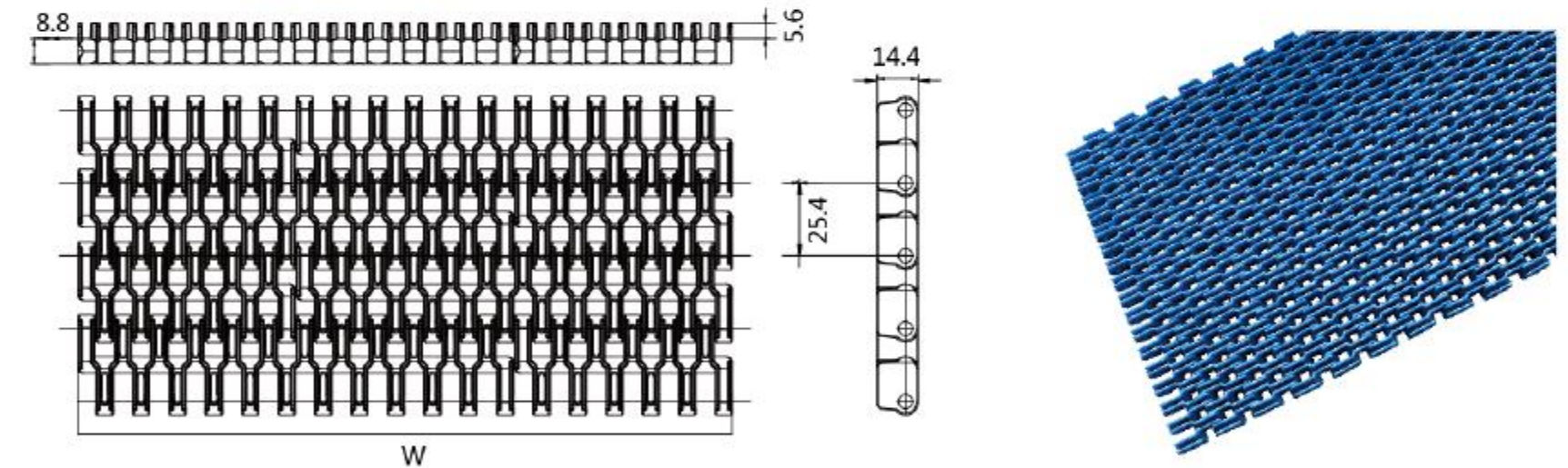
Standard Width : $W=76.2 \times N$
Non-standard Width : $W=76.2 \times N+12.7 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2540A Flush Grid SNB-M2 FG	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²
		Diam 5mm	22000	14000	-5°C to 80°C	+5°C to 104°C	34%	30	6.9
Width	76.2	152.4	228.6	304.8	381	457.2	533.4	609.6	685.8

2540B Raised Rib



Standard Width : $W=76.2 \times N$
Non-standard Width : $W=76.2 \times N+12.7 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

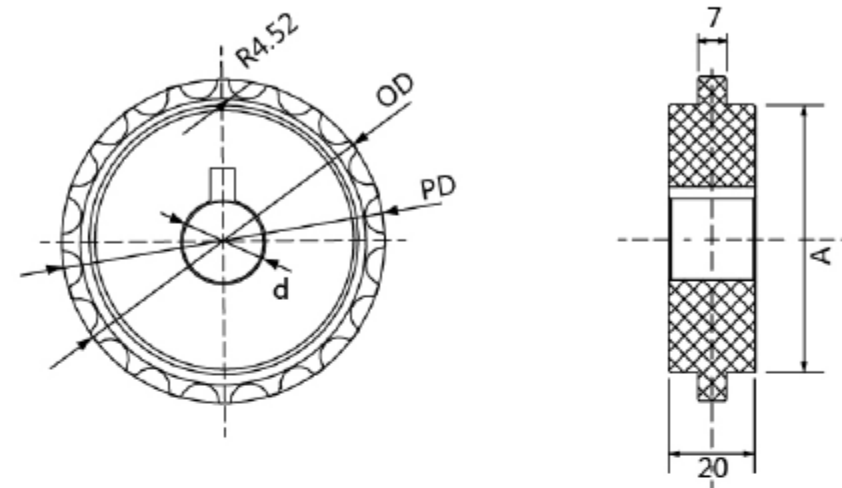
Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2540B Raised Rib SNB M2 Rib	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²
		Diam 5mm	22000	14000	-5°C to 80°C	+5°C to 104°C	34%	30	8.9
Width	76.2	152.4	228.6	304.8	381	457.2	533.4	609.6	685.8



2540 Machined Sprockets

Mat: Polyamide PA6

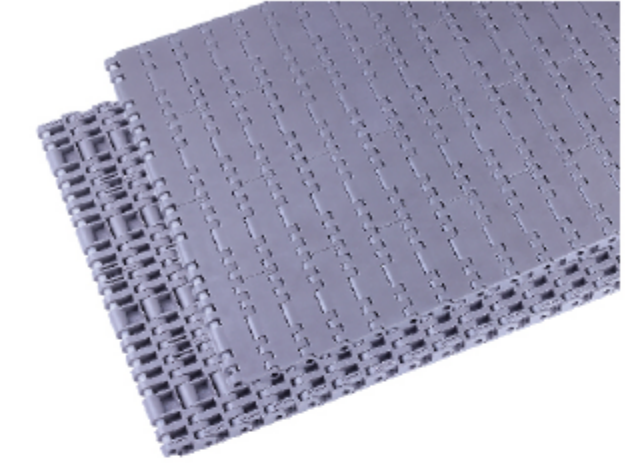
Bore Tolerance: $d^{+0.08}_{+0.02}$



■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-2540-12T	12	98.1	3.86	96.8	3.81	25 30 35 40 50	on Request
1-2540-18T	18	146.3	5.75	146.1	5.75	40 50 60	By Machined

2541 Flat Top



Standard Width : $W=76.2 \times N$

Non-standard Width : $W=76.2 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

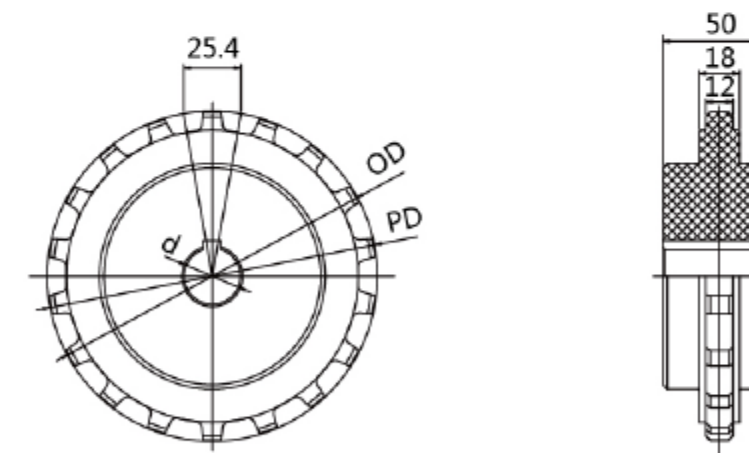
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
			POM	PP	POM	PP			mm	kg/m ²
2541 Flat Top 7705	POM/PP	POM/PP/PA6 Diam 6mm	17280	9610	-30°C to 90°C	+1°C to 90°C	0%		25	12
Width	76.2 152.4	228.6 304.8	381	457.2	533.4 609.6	685.8 762	76.2N			

2541 Machined Sprockets

Mat: Polyamide PA6

Bore Tolerance: $d^{+0.08}_{+0.02}$

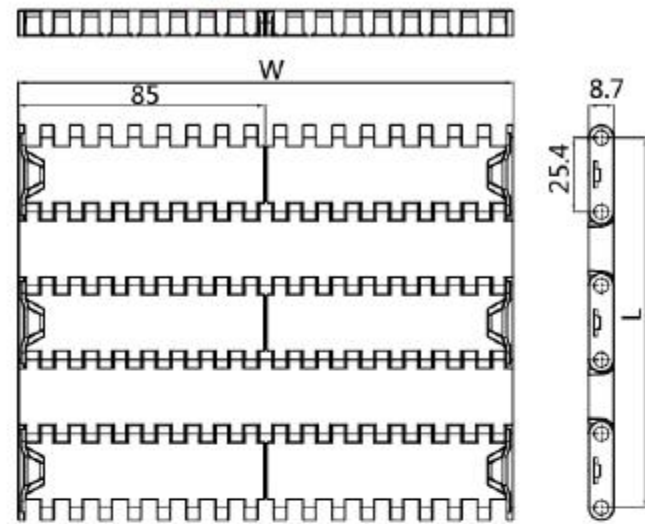


■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-2541-16T	16	130.6	5.14	131.1	5.16	25 30 35 40	Available
1-2541-18T	18	146.3	5.75	146.9	5.78	25 30 35 40	on Request
1-2541-21T	21	170.4	6.69	170.7	6.72	25 30 35 40	By Machined



2542A Flat Top



Standard Width : $W=85 \times N$

Non-standard Width : $W=85 \times N+10 \times n$

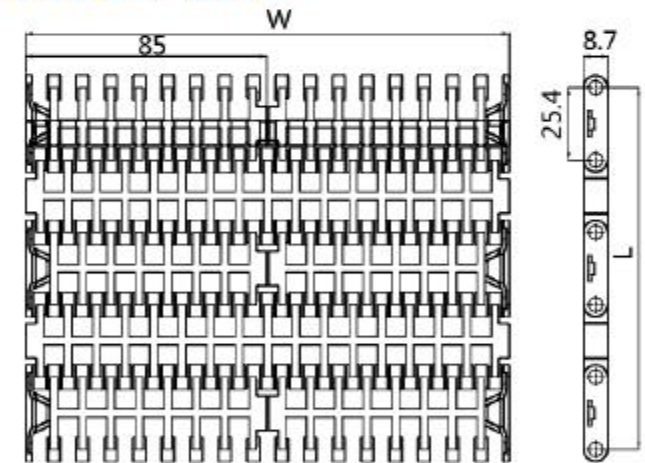
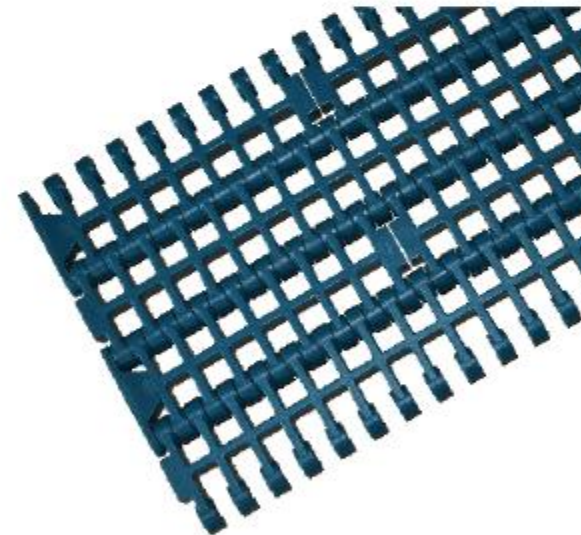
Length : $L=2 \times P \times N$ P =Pitch

Note: N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
2542A Flat Top 1000FT	POM/PP	POM/PP/PA6 Diam 5mm	POM PP	POM PP		mm	kg/m ²
			17280 9000	-30°C to 90°C +1°C to 90°C	0%	25	6.8
Width	85 170	255 340	425 510	595 680 756 850	85N		

2542B Flush Grid



Standard Width : $W=85 \times N$

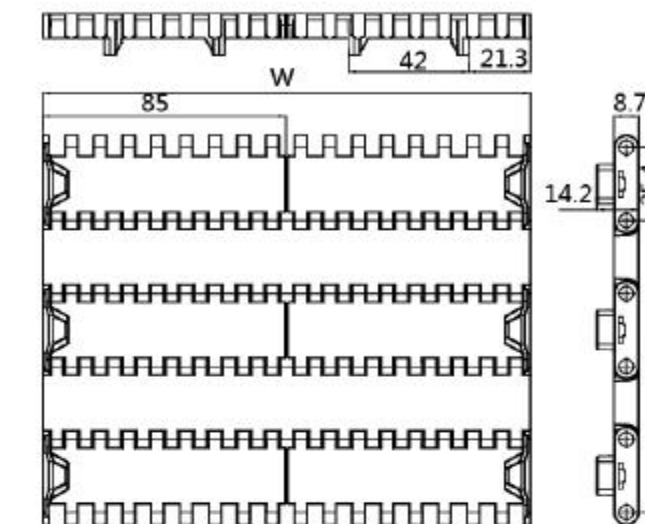
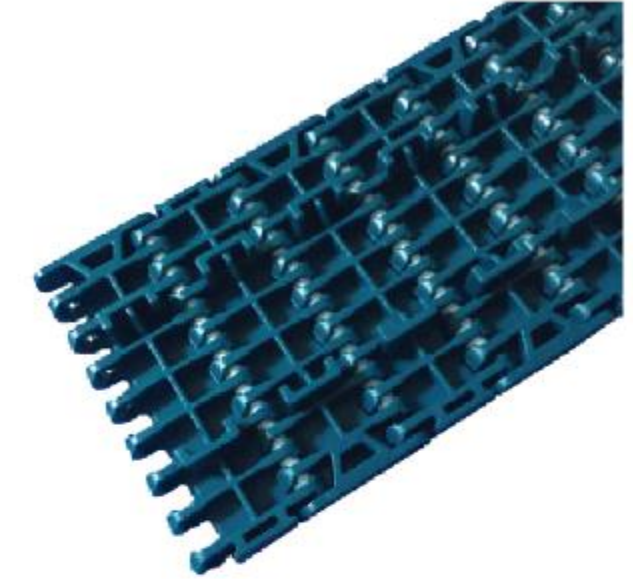
Non-standard Width : $W=85 \times N+10 \times n$

Note: N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
2542B Flush Grid 1000FG	POM/PP	POM/PP/PA6 Diam 5mm	POM PP	POM PP		mm	kg/m ²
			17280 9000	-30°C to 90°C +1°C to 90°C	40%	25	6
Width	85 170	255 340	425 510	595 680 756 850	85N		

2542C Positioning



Standard Width : $W=85 \times N$

Non-standard Width : $W=85 \times N+10 \times n$

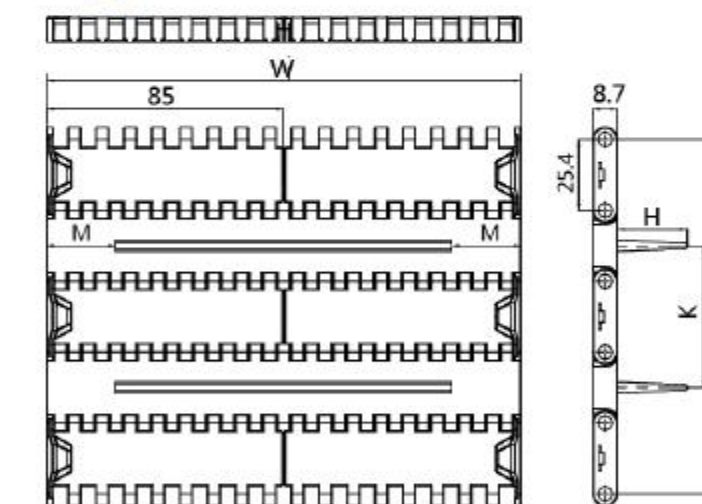
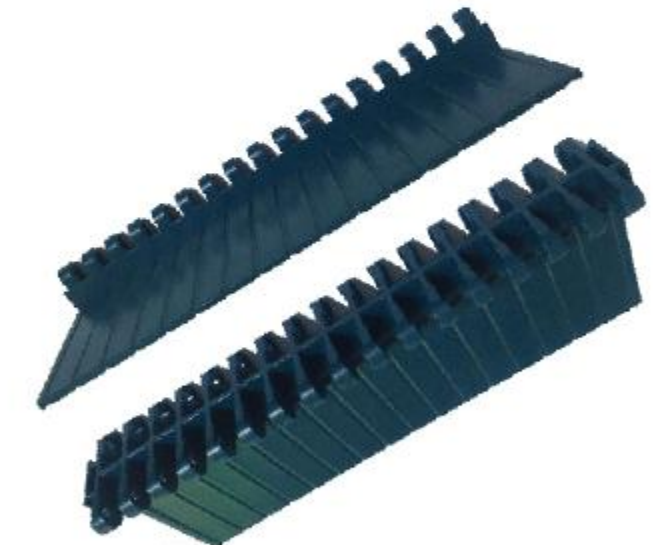
Length : $L=2 \times P \times N$ P =Pitch

Note: N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
2542C Positioning	POM/PP	POM/PP/PA6 Diam 5mm	POM PP	POM PP		mm	kg/m ²
			17280 9000	-30°C to 90°C +1°C to 90°C	0%	25	7
Width	85 170	255 340	425 510	595 680 756 850	85N		

2542D Flight



Standard Width : $W=85 \times N$

Non-standard Width : $W=85 \times N+10 \times n$

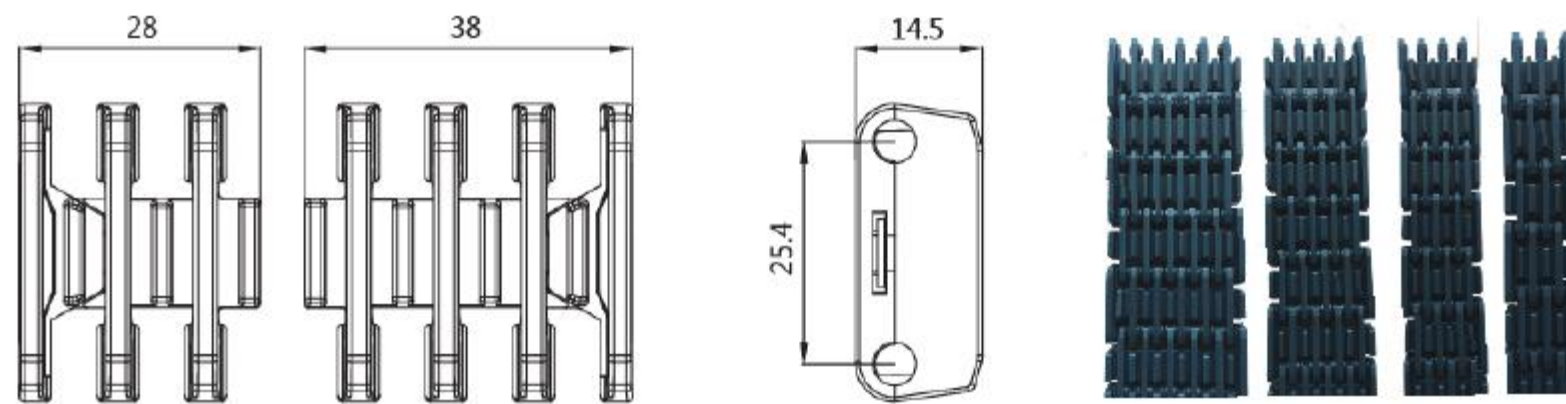
Note: N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	L	M	K	Flight Hight
2542D Flight 1000F	POM/PP	—	—	—	25 50 76



2542E Narrow



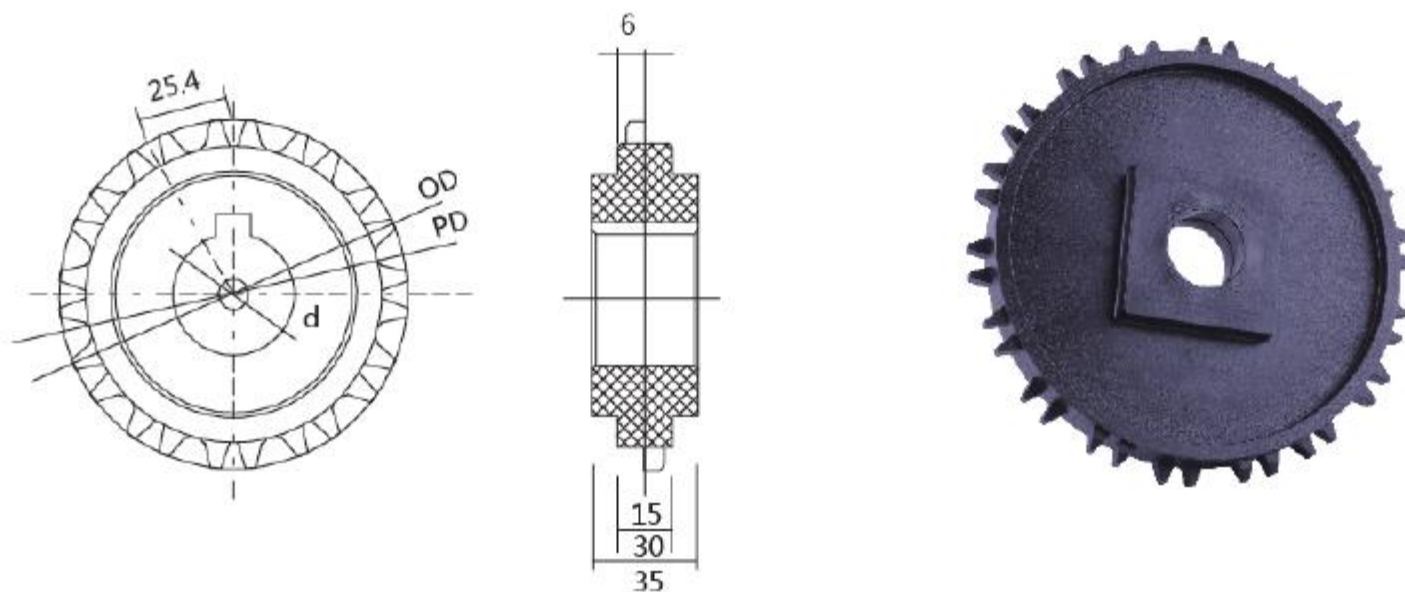
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
2542E 1000	Narrow	POM/PP	POM	POM	PP	mm	kg/m ²
		Diam 5mm	200/400	-30°C to 90°C	+1°C to 90°C	40%	25
Width	28 38 48 58						0.5

2542 Sprockets

Mat: Reinforced PA, Plastic Moulding

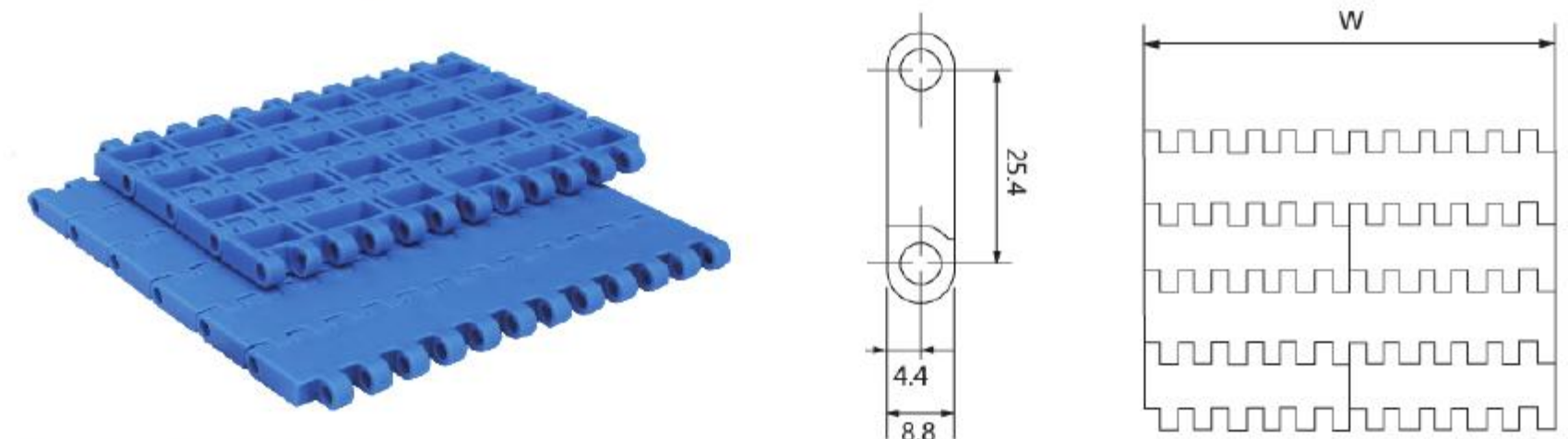
Bore Tolerance: $\phi_{+0.08}^{+0.02}$



■ CHARACTERISTICS

Code	Teeth	Pitch Diameter	Outside Diameter	Bore Size	Other Type
		mm	inch	mm	inch
1-2542-12T	12	98.1	3.86	98.7	3.88
1-2542-16T	16	130.2	5.12	117.3	4.61
1-2542-18T	18	146.3	5.75	146.8	5.77

2545 Flat Top



Standard Width : $W=76.2 \times N$

Non-standard Width : $W=76.2 \times N+25.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

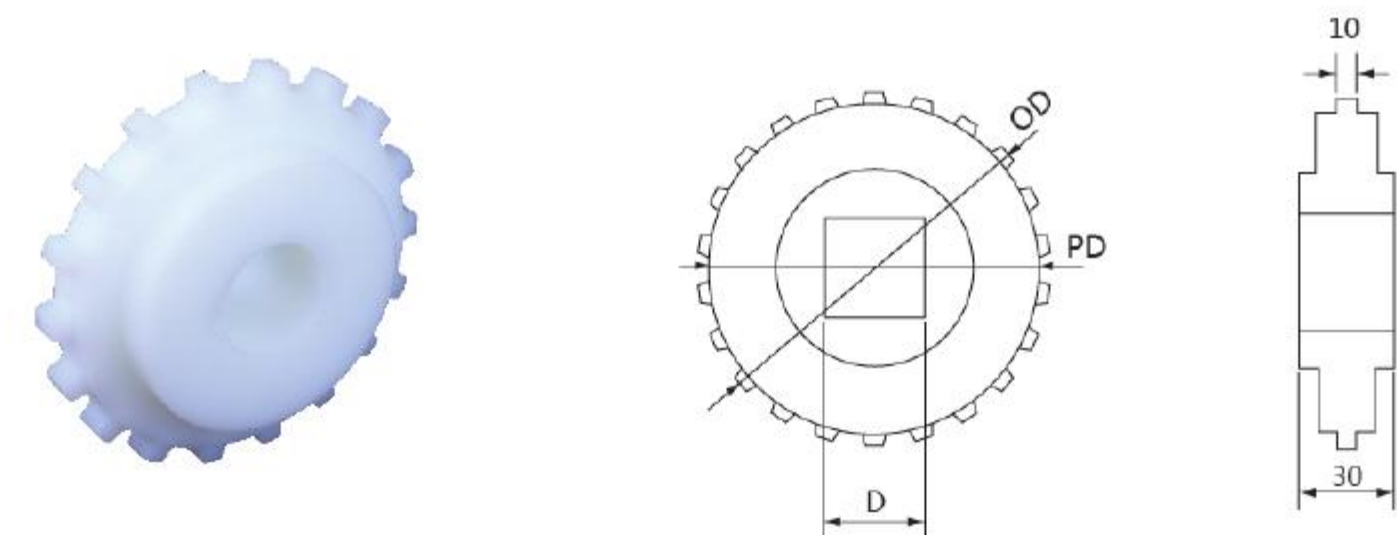
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
2545 QNB-C	Flat Top	POM/PP	POM	PP	POM	PP	mm
		Diam 5mm	20000	14000	-5°C to 80°C	+5°C to 104°C	0%
Width	76.2 152.4	228.6 304.8	381 457.2	533.4 609.6	685.8 762	76.2N	40

2545 Sprockets

Mat: Polyamide PA6

Bore Tolerance: $\phi_{+0.08}^{+0.02}$

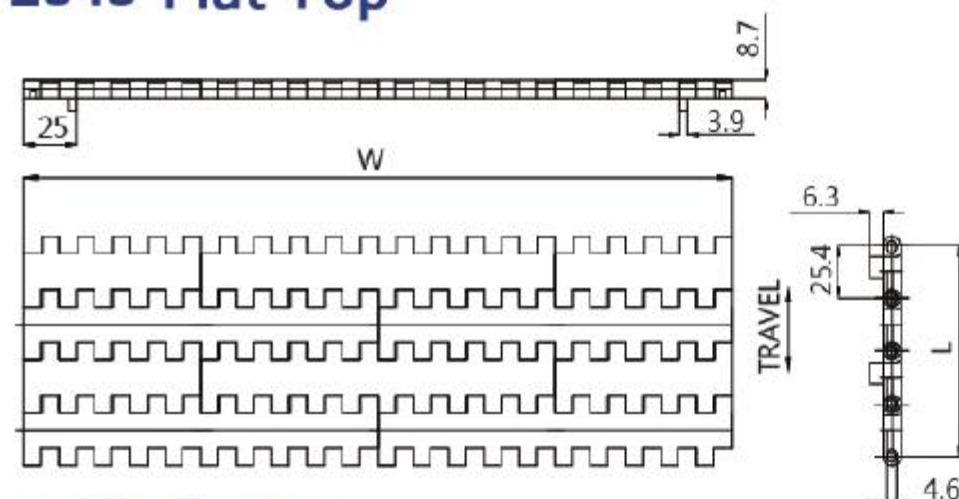


■ CHARACTERISTICS

Code	Teeth	Pitch Diameter	Outside Diameter	Bore Size	Other Type
		mm	inch	mm	inch
1-2545-12T	12	98.1	3.86	96.8	3.81
1-2545-18T	18	146.3	5.75	146.1	5.75



2546 Flat Top



Standard Width : $W=85 \times N$

Non-standard : On Request

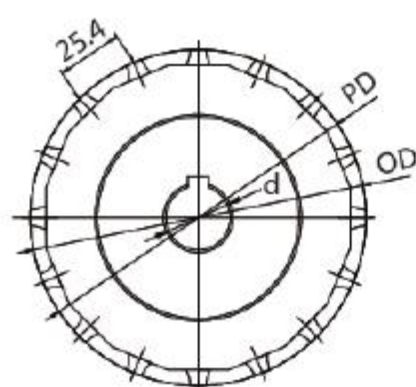
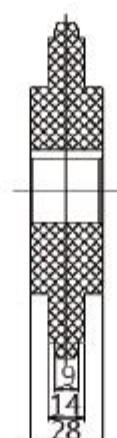
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2546 Flat Top 1600	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²
		Diam 5mm	17280	6800	-30°C to 90°C	+1°C to 90°C	0%	25	8.2
Width	85 170	255 340	425 510	595 680	765 762	85N			

2546 Sprockets

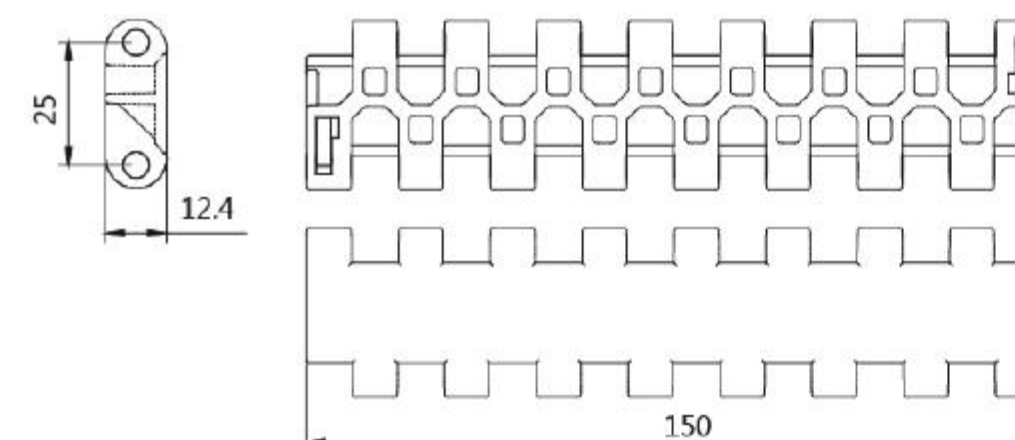
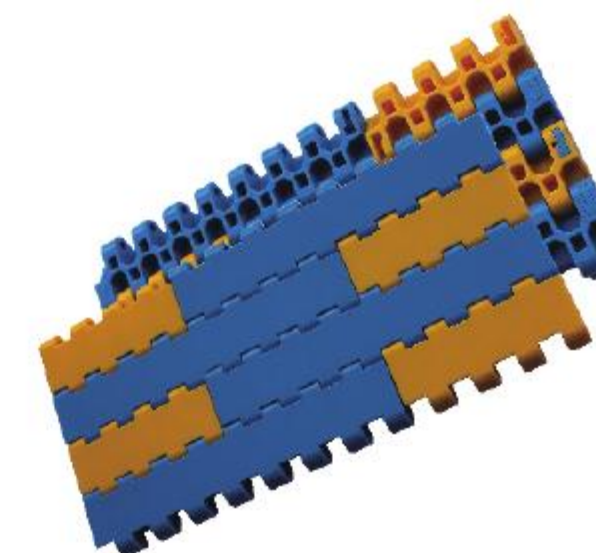
Mat: Polyamide PA6
Bore Tolerance: $\phi^{+0.08}_{+0.02}$



■ CHARACTERISTICS

Code	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
1-2546-6-14T	14	114.15	4.49	114.4	4.50	20 25 30	Available
1-2546-6-16T	16	130.2	5.12	130.3	5.13	20 25 30 35 40	on Request
1-2546-6-18T	18	146.3	5.76	146.5	5.77	20 25 30 35 40	By Machined
1-2546-6-19T	19	154.3	6.07	154.6	6.08	20 25 30 35 40	
1-2546-6-20T	20	162.4	6.39	162.8	6.40	20 25 30 35 40	

2548 Flat Top



Standard Width : $W=152.4 \times N$

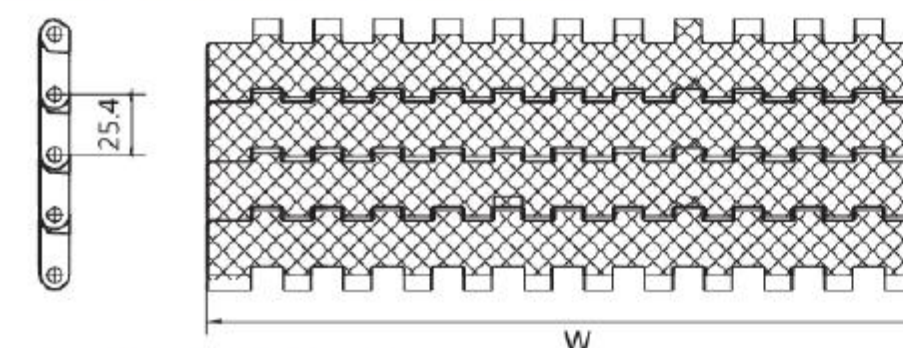
Non-standard Width : $W=152.4 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2548 Flat Top 2520	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²
		Diam 5mm	10500	3500	-30°C to 90°C	+1°C to 90°C	0%	30	13
Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	76.2N			

2549 Friction surface



Standard Width : $W=152.4 \times N$

Non-standard Width : $W=152.4 \times N+8.4 \times n$

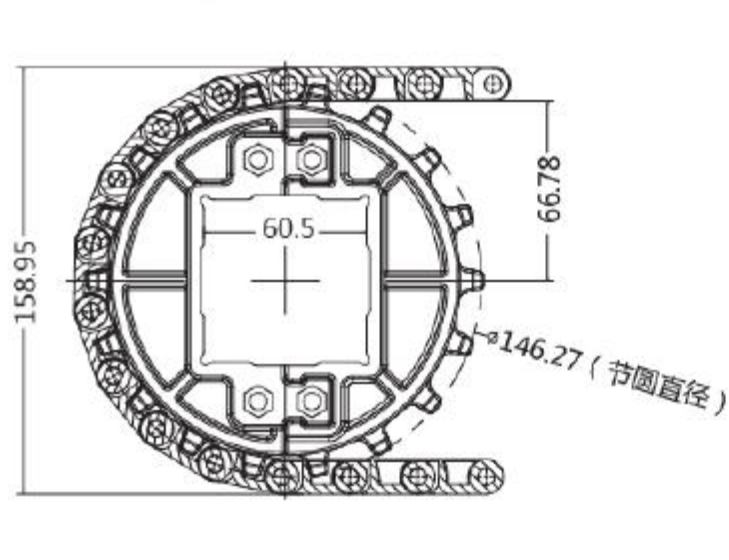
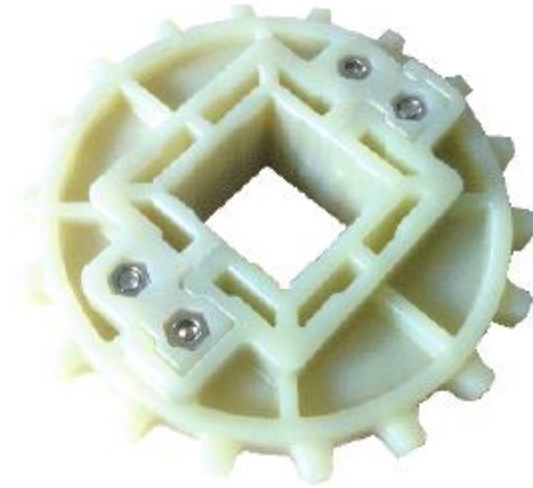
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2549 Rubber Top 400	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²
		Diam 5mm	10500	3500	-30°C to 90°C	+1°C to 90°C	0%	30	8
Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	76.2N			



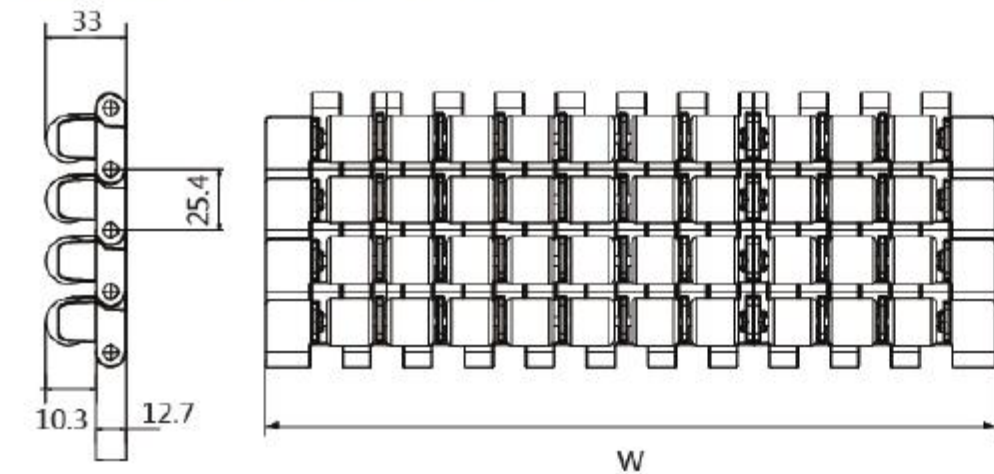
2549 Sprockets



CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter	Outside Diameter	Bore Size	Other Type
3-2549-18T	18	146.27	148.11	20 25 30 35	Available On Request By Machined

25410 With Roller



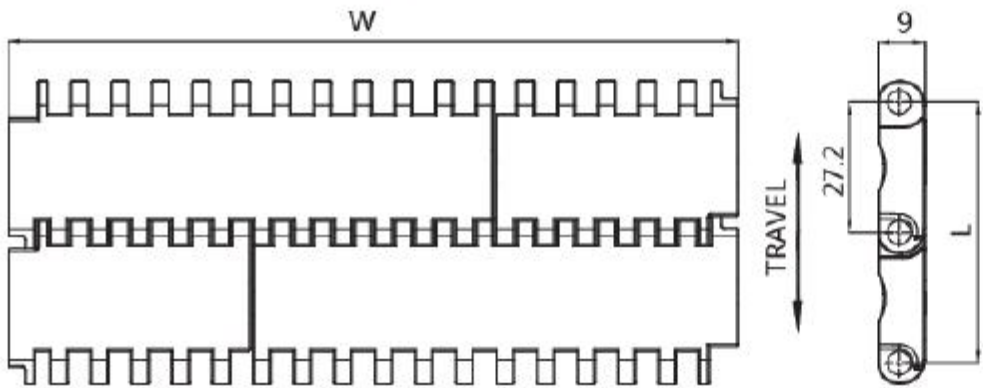
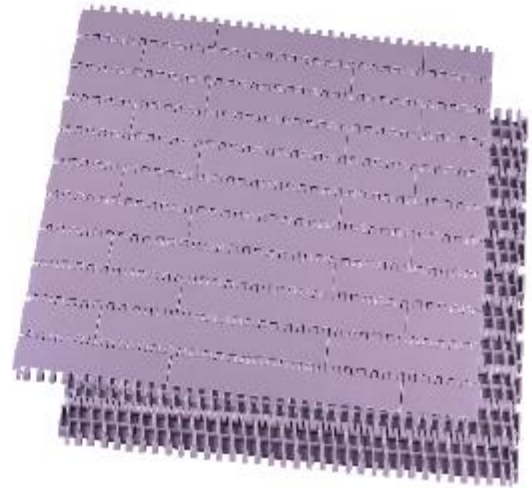
Standard Width : $W=152.4 \times N$
Non-standard Width : On Require

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
25410 With Roller	POM	POM/PP/PA6	POM	POM		mm	kg/m ²
1400		Diam 5mm	3720	-30°C to 90°C	0%	30	28.5
Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	76.2N	

2720A Flat Top



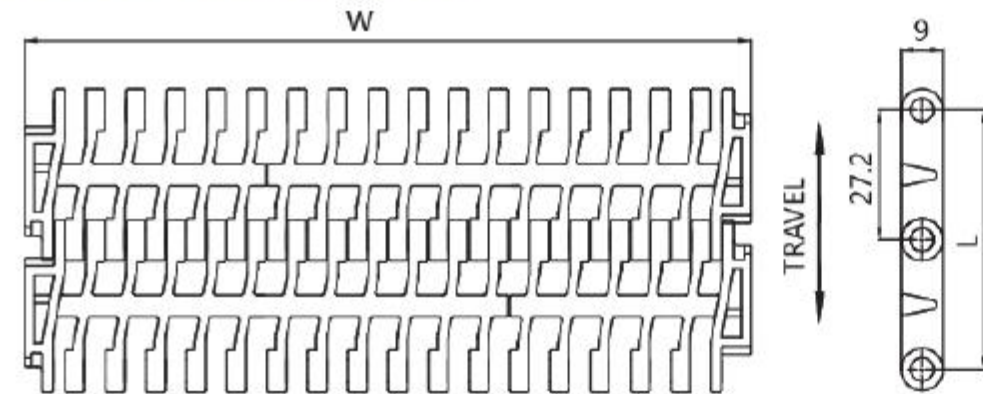
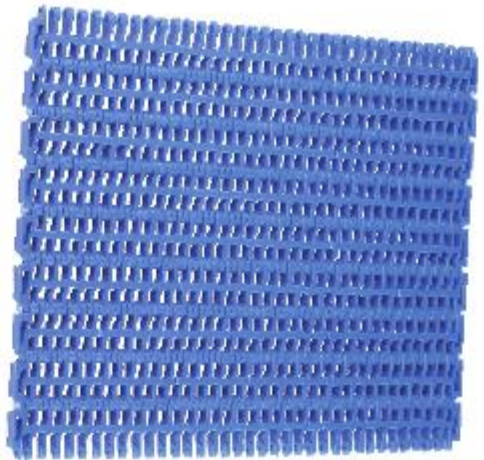
Standard Width : $W=152.4 \times N$
Non-standard Width : $W=152.4 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
2720A Flat Top	POM/PP	POM/PP/PA6	POM PP	POM PP		mm	kg/m ²
900		Diam 4.6mm	21000 10000	-30°C to 90°C +1°C to 90°C	0%	50	7.0
Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	76.2N	

2720B Flush Grid



Standard Width : $W=152.4 \times N$
Non-standard Width : $W=152.4 \times N+8.4 \times n$

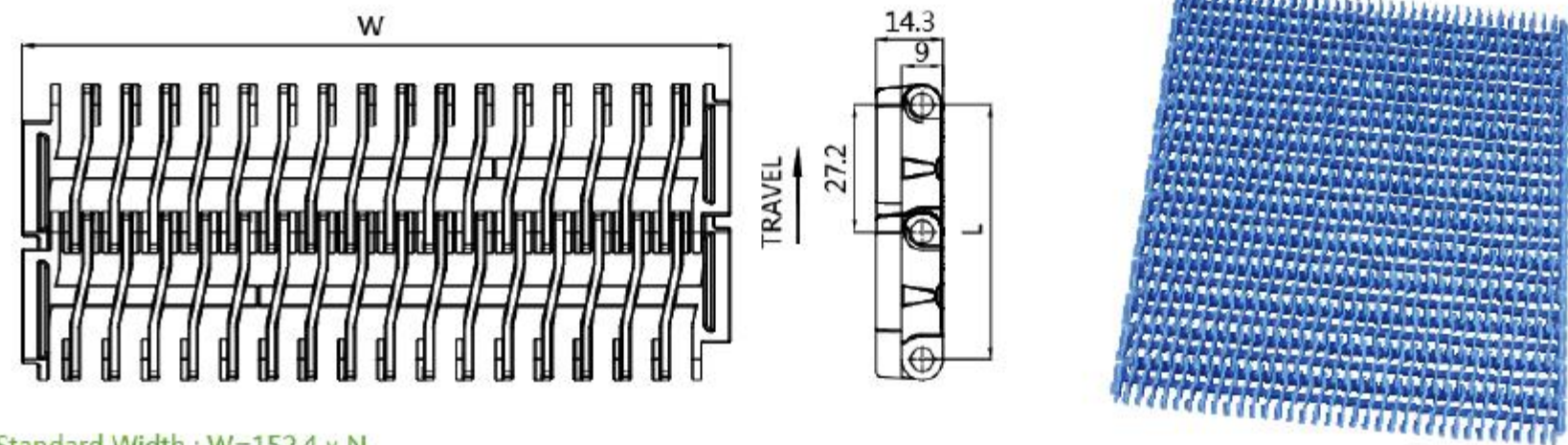
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
2720B Flush Grid	POM/PP	POM/PP/PA6	POM PP	POM PP		mm	kg/m ²
900		Diam 4.6mm	20000 9000	-30°C to 90°C +1°C to 90°C	38%	50	6.0
Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	152.4N	



2720C Rib



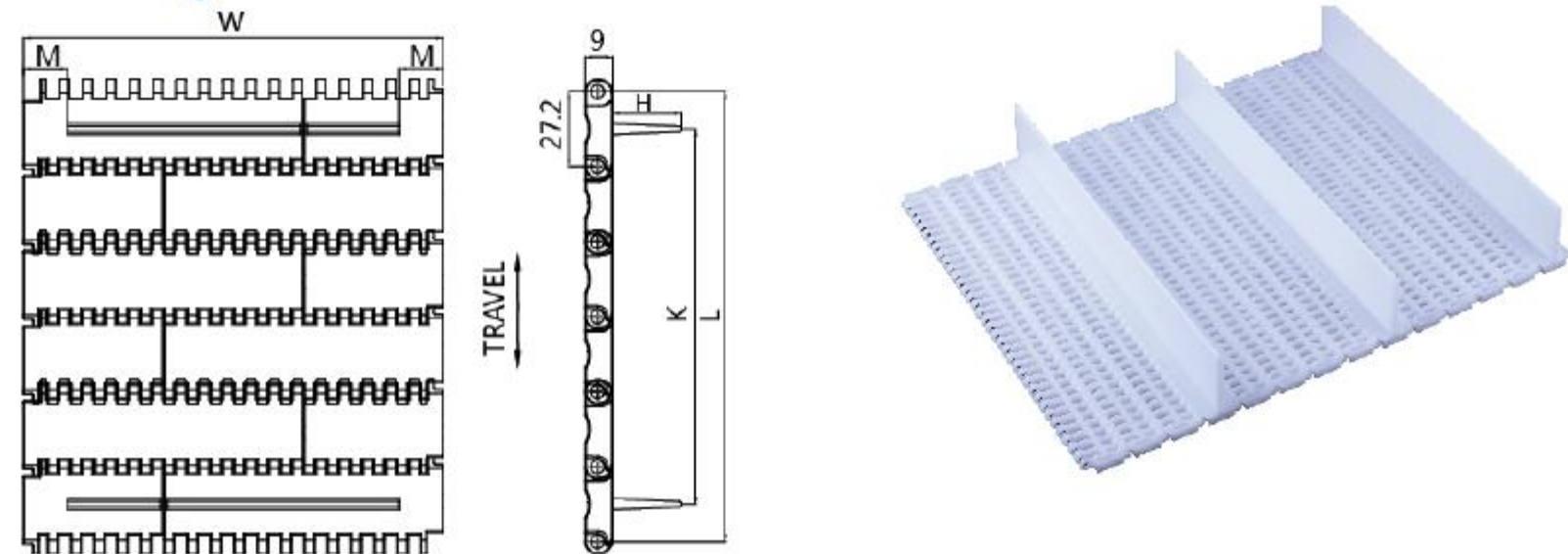
Standard Width : $W=152.4 \times N$
Non-standard Width : $W=152.4 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

CHARACTERISTICS

Modular Type		Belt Material		Pin Material		Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2720C 900	Rib	POM/PP		POM/PP/PA6		POM	PP	POM	PP		mm	kg/m ²
	Diam 5mm			20000	9000	-30°C to 90°C	+1°C to 90°C	38%	50	8.0		
	Width	152.4 304.8	457.2 609.6	381 457.2	533.4 609.6	685.8 762	76.2N					

2720D Flight



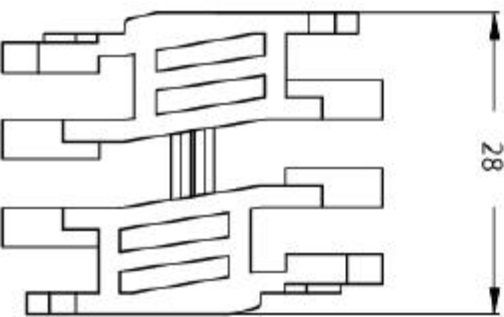
Standard Width : $W=152.4 \times N$
Non-standard Width : $W=152.4 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

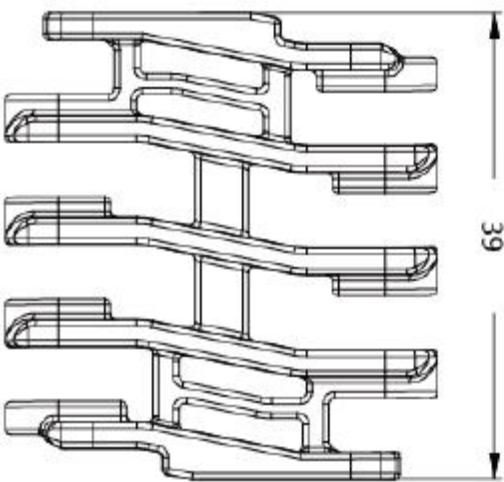
CHARACTERISTICS

Modular Type		Flights Material		M		K		W		L		H
2720D 900	Flight	POM/PP		—		—		—		—		25 50 100
	Width	152.4	304.8	457.2	609.6	381	457.2	533.4	609.6	685.8	762	152.4N

S-2720-F-28



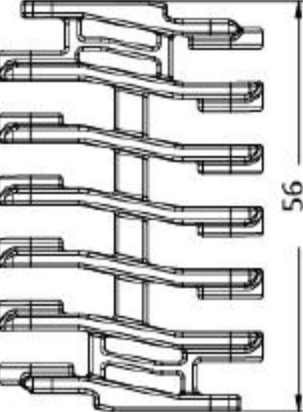
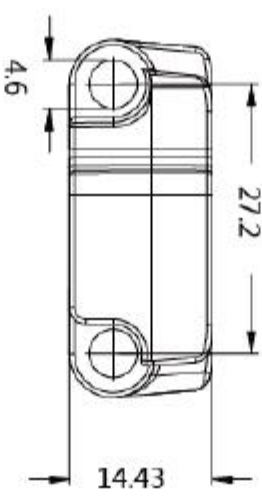
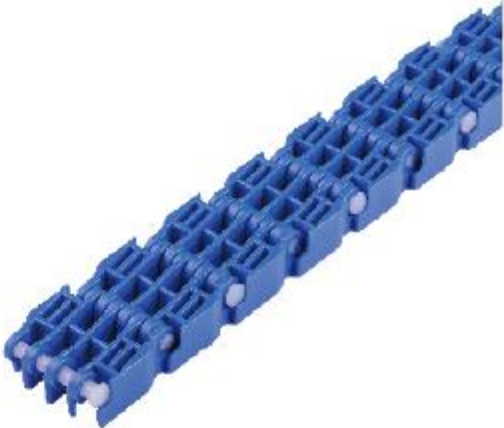
S-2720-F-39



S-2720-F-46

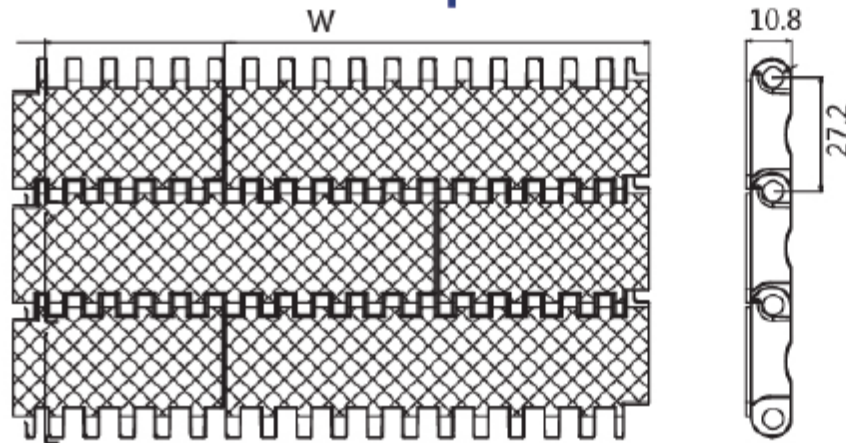


S-2720-F-56





2720E Rubber top



Standard Width : $W=152.4 \times N$

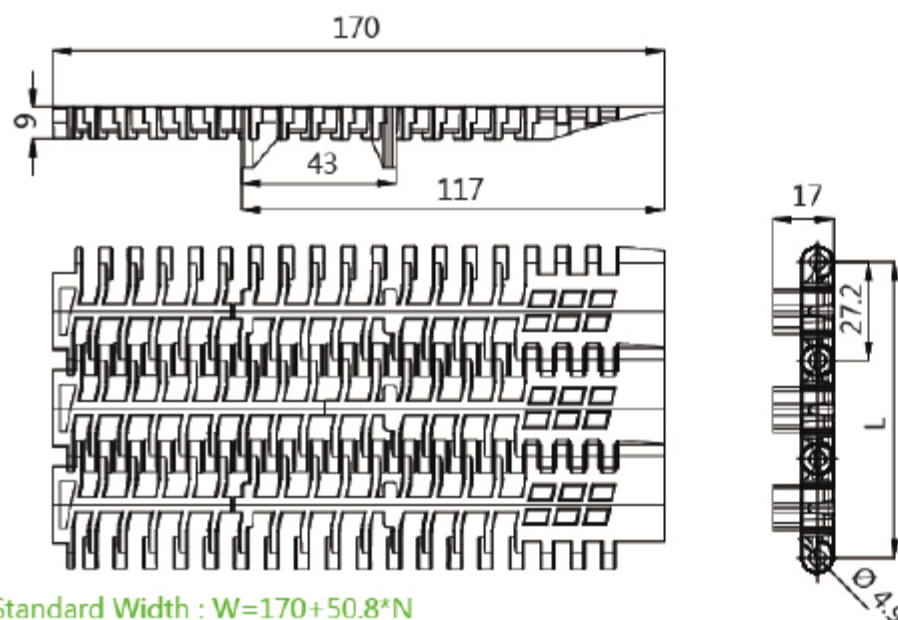
Non-standard Width : $W=152.4 \times N+8.4 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type		Belt Material		Pin Material		Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2720E 900	Rubber Top	POM/PP		POM/PP/PA6		POM	PP	POM	PP		mm	kg/m ²
				Diam 4.6mm		10500	3500	-30°C to 90°C	+1°C to 90°C	0%	50	8
	Width	152.4	304.8	457.2	609.6	381	457.2	533.4	609.6	685.8		

2720E Transfer



Standard Width : $W=170+50.8 \times N$

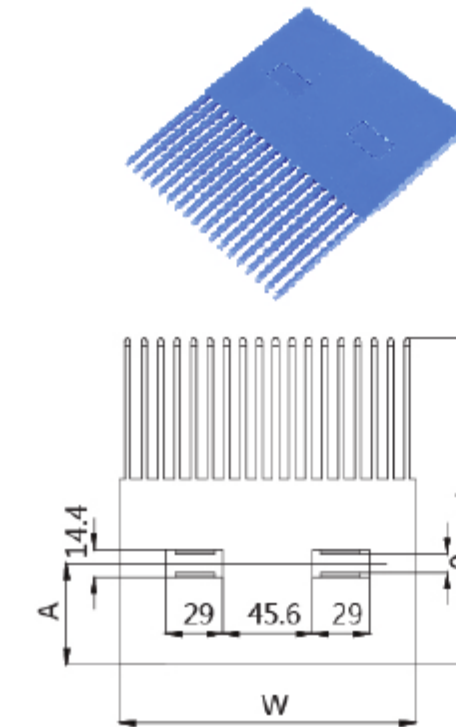
Non-standard Width : $W=170+8.466 \times N$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type		Belt Material		Pin Material		Work Load		Temperature		Open Area	Backflex Radius	Belt Weight
2720E 900	Transfer	POM/PP	POM/PP/PA6		POM	PP	POM		PP		mm	kg/m ²
			Diam 4.6mm	10500	3500	-30°C to 90°C	+1°C to 90°C	38%	50	6		
Width		170	220.8	322.4	373.2	474.8	525.6	627.2	678	779.6	830.4	170+8.466*N

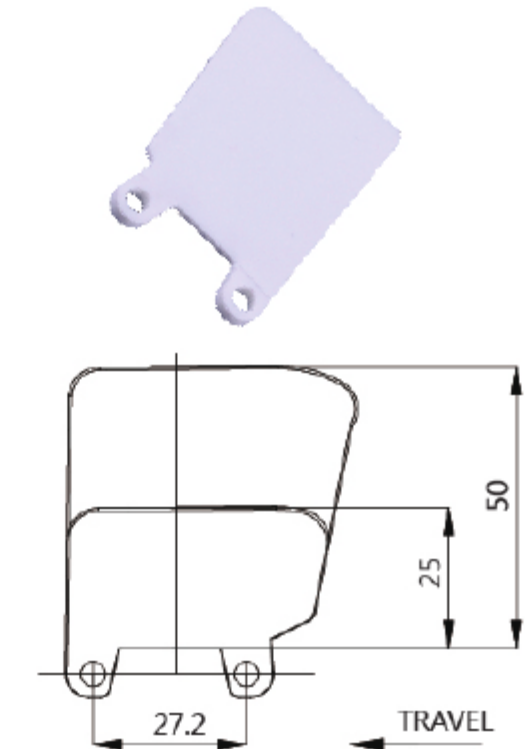
2720T Comb



■ CHARACTERISTICS

Modular Type		Belt Material	W	L	A
2720T	Comb	POM/PP	150	165	51

2720S Side Wall



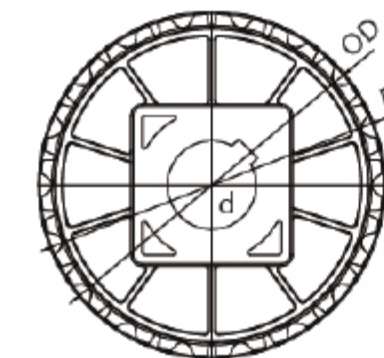
■ CHARACTERISTICS

Modular Type		Belt Material	Hight Size
2720S	Side Wall	POM/PP	25 50 75 102

2720 Sprockets

Mat: Reinforced PA, Plastic Moulding

Bore Tolerance: $\begin{matrix} +0.08 \\ 0 \end{matrix}$

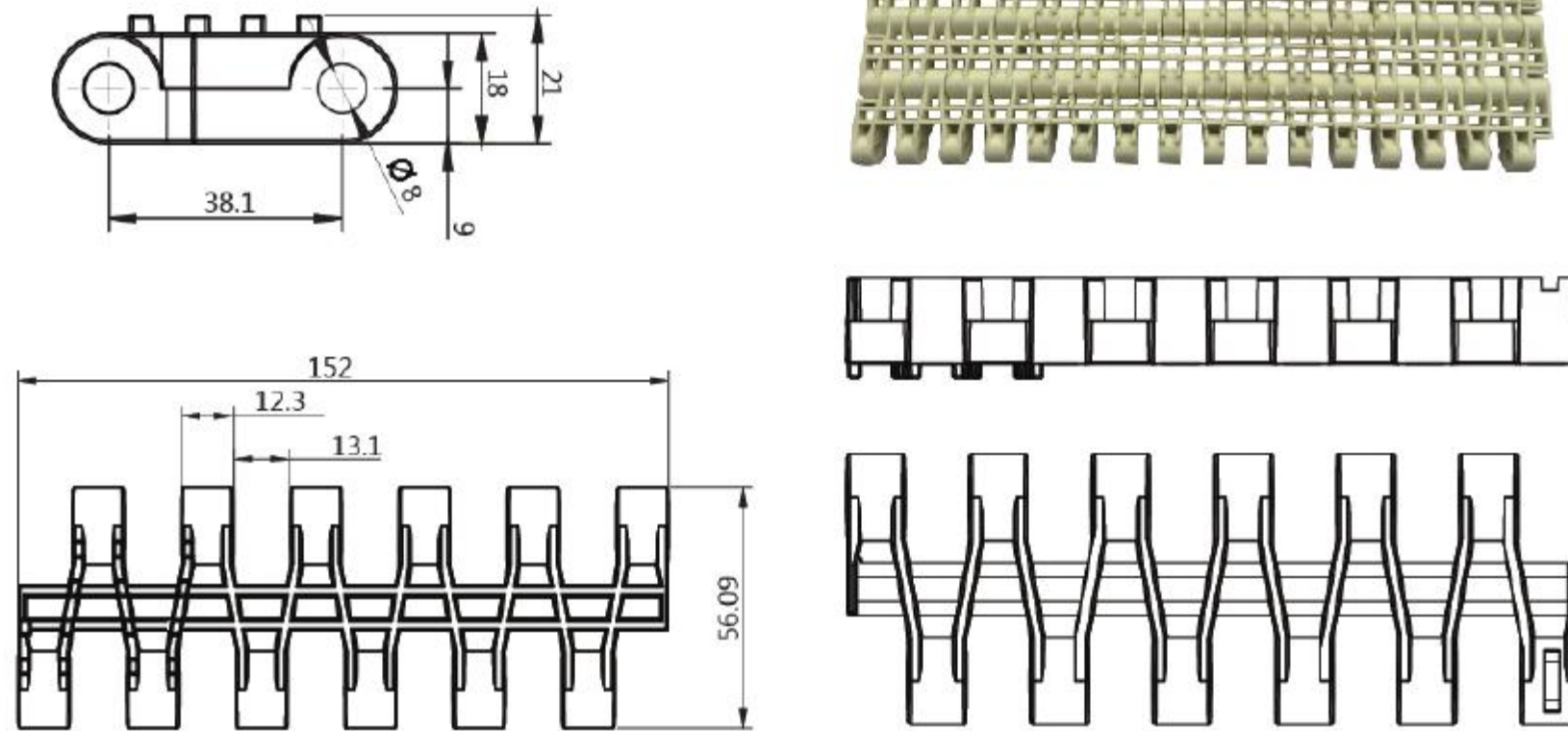


■ CHARACTERISTICS

Code	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
3-2720-9T	9	79.5	3.12	81	3.18	40*40	Available
3-2720-12T	12	105	4.13	107	4.21	30 40*40	on Request
3-2720-18T	18	156.6	6.16	160	6.29	30 40 60	By Machined



3811 Flush Grid



Standard Width : 152.4mmxN

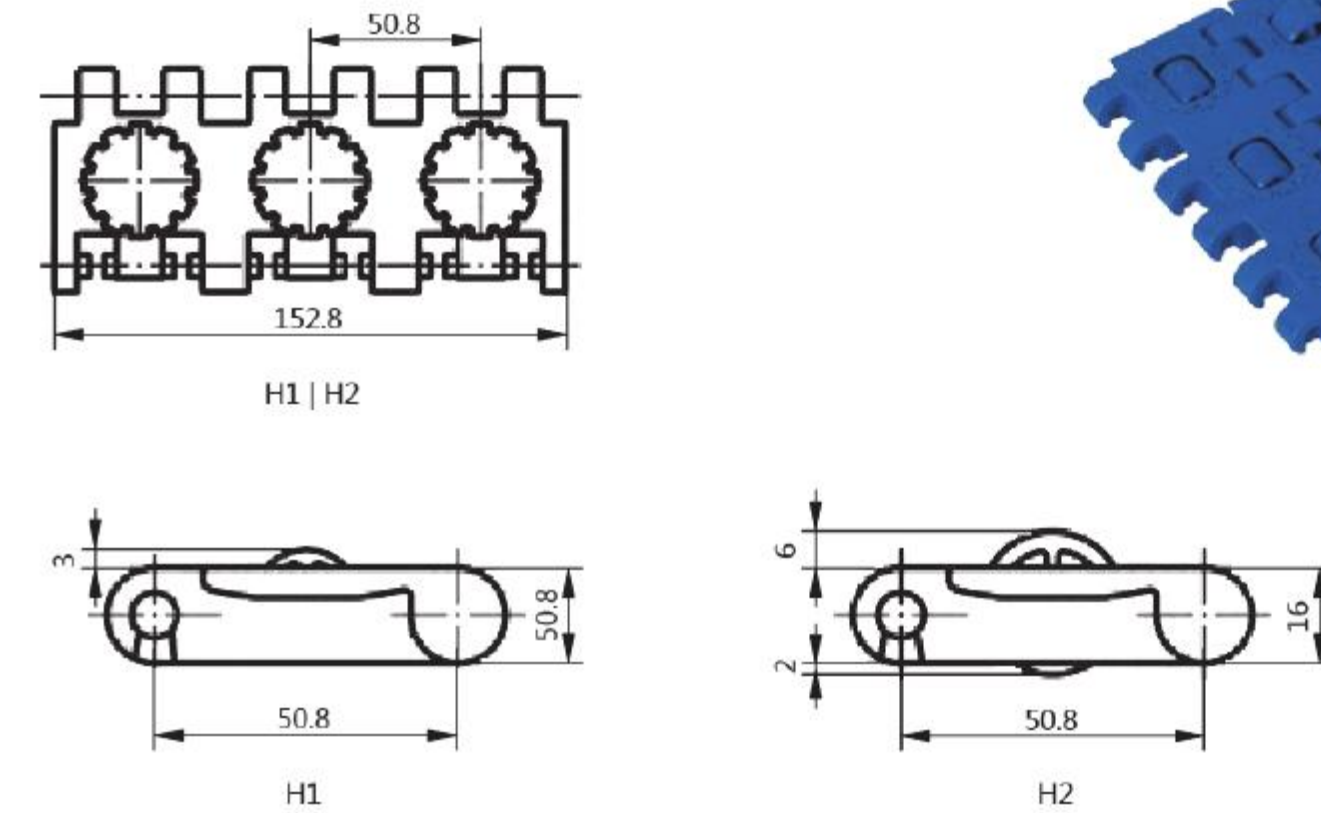
Non-standard Width : $W=152.4\text{mm}+9.54\times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
3811 Flush Grid	PP	PP	PP	PP	25%	mm	kg/m ²
			25700	1°C to 90°C		—	8kg/Sq
Width	152.4	304.8	457.2	609.6	762	914.4	152.4xN

5080 Flush Grid



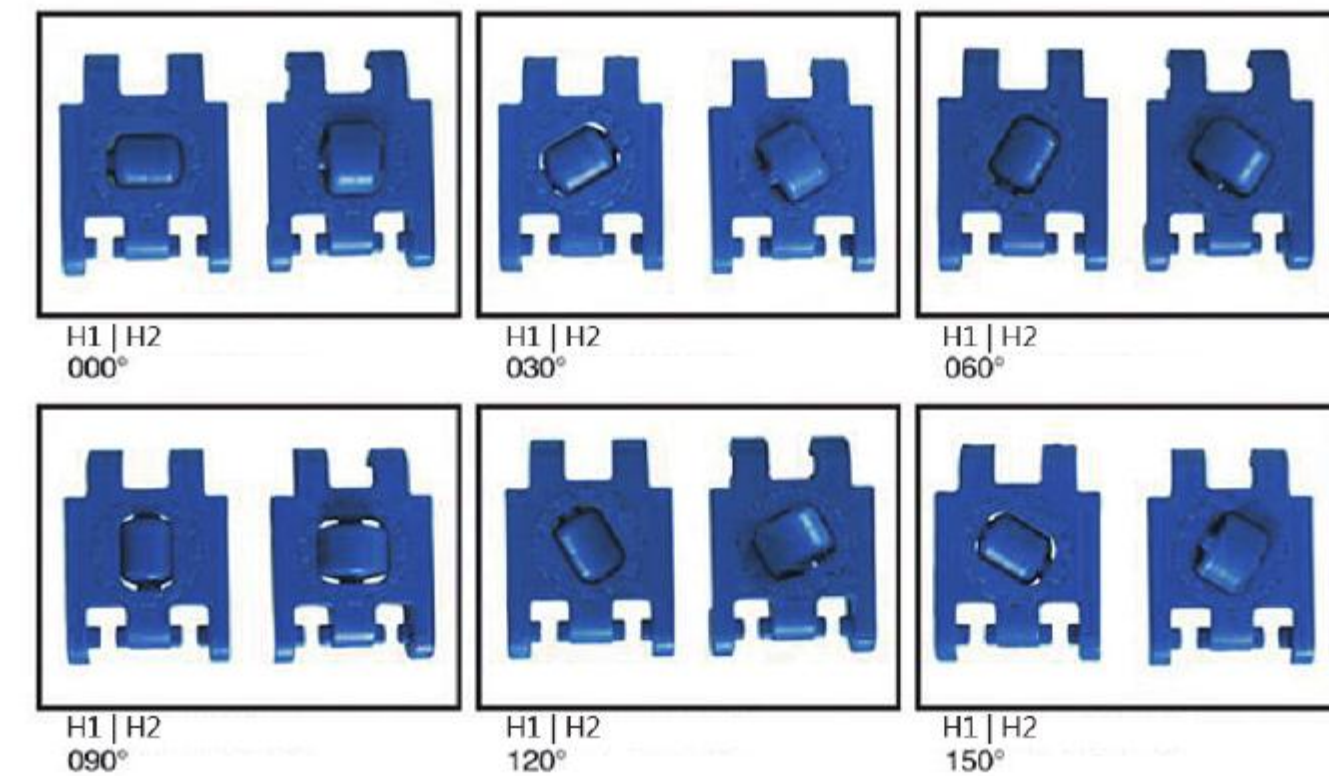
Standard Width : 152.4mmxN

Non-standard Width : $W=152.4\text{mm}+9.54\times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

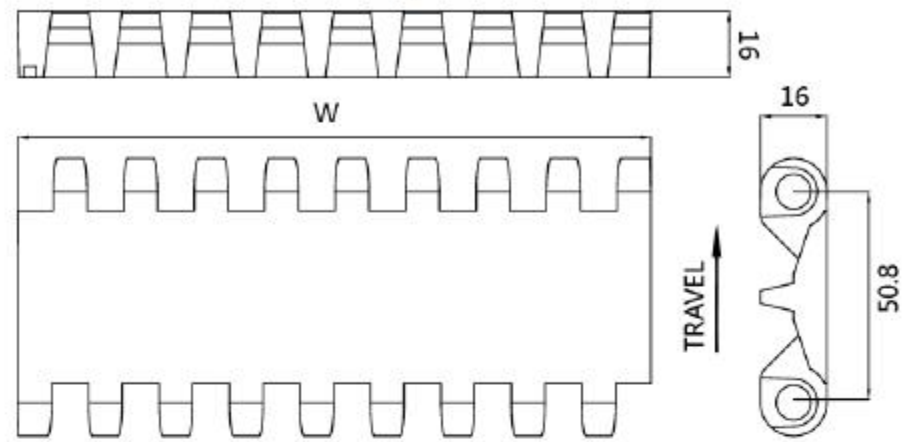
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
5080 Roller Belt RTB	M1	POM	27500	DRY	0%	mm	kg/m ²
	M2			WET			
				4°C to 80°C	5°C to 105°C	65	15





5081A Flat Top



Standard Width : $W=152.4 \times N$

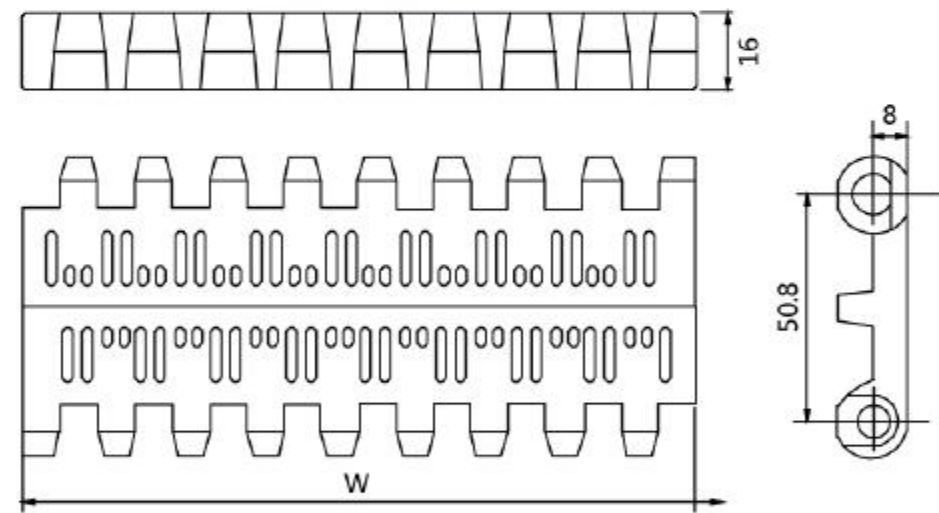
Non-standard Width : $W=152.4 \times N+16.9 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area		Backflex Radius	Belt Weight
			POM	PP	POM	PP				
5081A Flat Top MPB-FT	POM/PP	POM/PP/PA6 Diam 8mm	22000	11000	-30°C to 90°C	+1°C to 90°C	0%		65	11
Width	152.4 304.8	457.2 609.6	381	457.2	533.4 609.6	685.8 762	152.4N			

5081B Flush Grid



Standard Width : $W=152.4 \times N$

Non-standard Width : $W=152.4 \times N+16.9 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

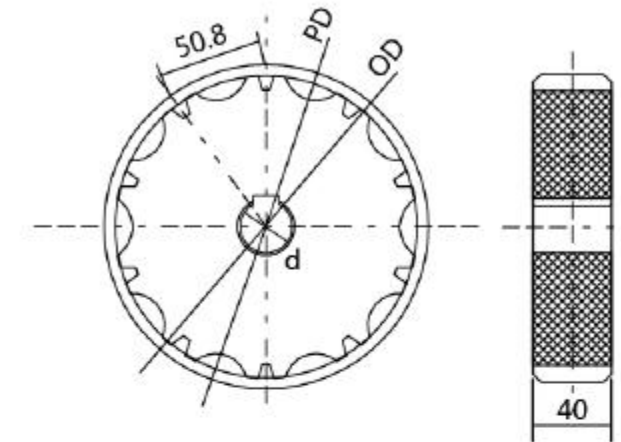
■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area		Backflex Radius	Belt Weight
			POM	PP	POM	PP				
5081B Flush Grid MPB-FG	POM/PP	POM/PP/PA6 Diam 8mm	22000	11000	-30°C to 90°C	+1°C to 90°C	18%		65	11
Width	152.4 304.8	457.2 609.6	381	457.2	533.4 609.6	685.8 762	152.4N			

5081 Sprockets

Mat: Polyamide PA6

Bore Tolerance: $d^{+0.08}_{+0.02}$

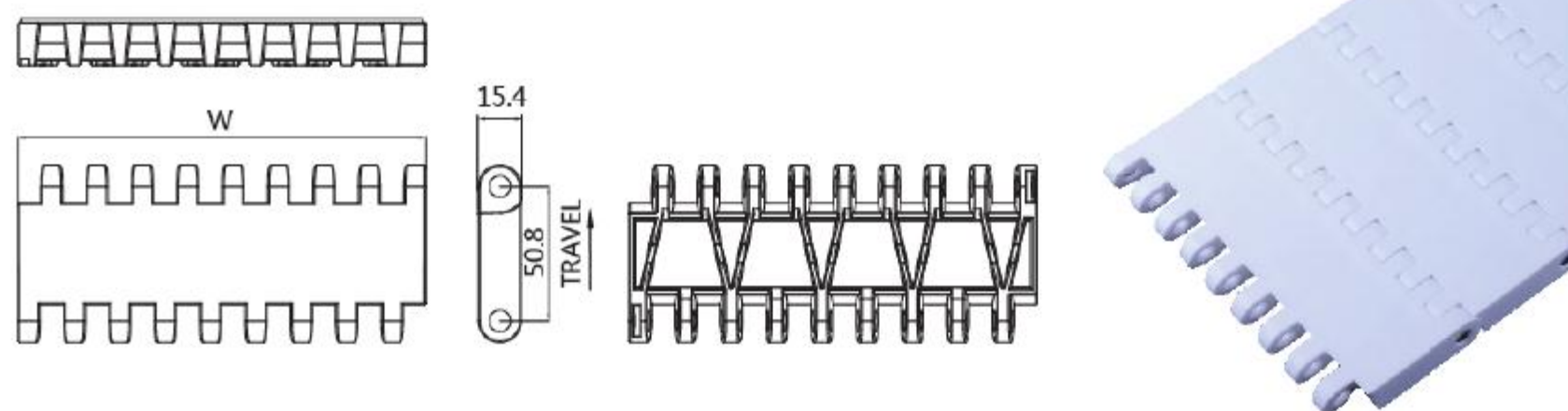


■ CHARACTERISTICS

Code	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-5081-6-25	6	101.6	4.00	88.4	3.48	25 30 35 40	Available
1-5081-8-25	8	132.8	5.23	123.4	4.86	25 30 35 40	on Request
1-5081-10-25	10	164.4	6.47	157	6.18	25 30 35 40	By Machined



5082A Flat Top



Standard Width : $W=152.4 \times N$

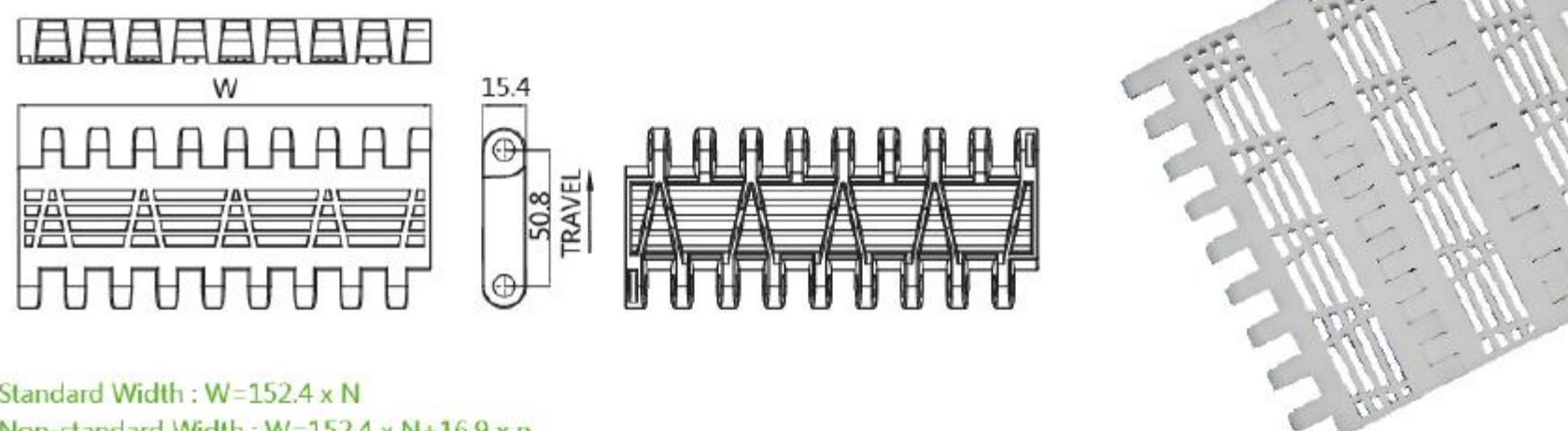
Non-standard Width : $W=152.4 \times N+16.9 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area		Backflex Radius	Belt Weight
5082A Flat Top OPB-FT	POM/PP	POM/PP/PA6	POM	PP	POM	PP			mm	kg/m ²
		Diam 8mm	22000	11000	-30°C to 90°C	+1°C to 90°C	0%		75	11
Width	152.4 304.8	457.2 609.6	381	457.2	533.4 609.6	685.8 762	152.4N			

5082B Flush Grid



Standard Width : $W=152.4 \times N$

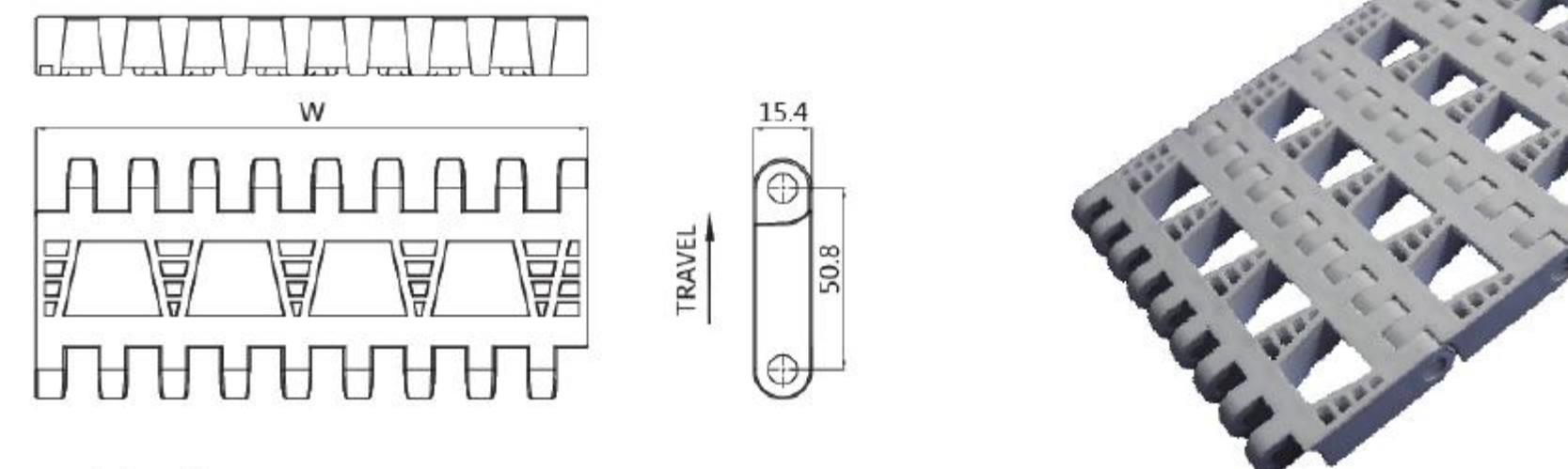
Non-standard Width : $W=152.4 \times N+16.9 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area		Backflex Radius	Belt Weight
5082B Flush Grid OPB-FG	POM/PP	POM/PP/PA6	POM	PP	POM	PP			mm	kg/m ²
		Diam 8mm	22000	11000	-30°C to 90°C	+1°C to 90°C	23%		75	10
Width	152.4 304.8	457.2 609.6	381	457.2	533.4 609.6	685.8 762	152.4N			

5082C Square Hole



Standard Width : $W=152.4 \times N$

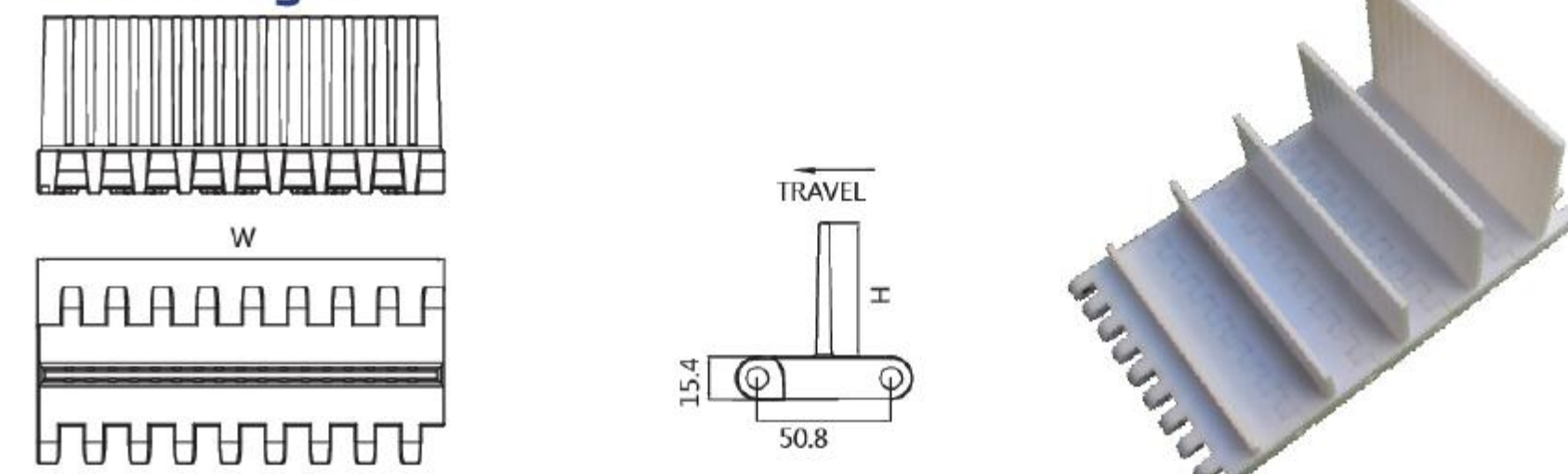
Non-standard Width : $W=152.4 \times N+16.9 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area		Backflex Radius	Belt Weight
5082C Square Hole OPB	POM/PP	POM/PP/PA6	POM	PP	POM	PP			mm	kg/m ²
		Diam 8mm	22000	11000	-30°C to 90°C	+1°C to 90°C	36%		75	9
Width	152.4 304.8	457.2 609.6	381	457.2	533.4 609.6	685.8 762	152.4N			

5082D Flight



Standard Width : $W=152.4 \times N$

Non-standard Width : $W=152.4 \times N+16.9 \times n$

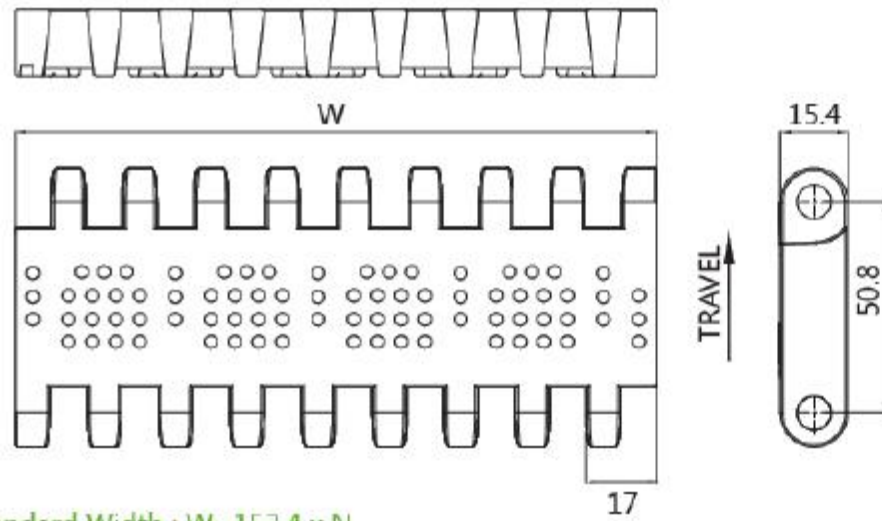
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	H
5082D Flight OPB	POM/PP	Rod Diam 8mm	POM	PP	POM	PP		
		POM/PP/PA6	22000	11000	-30°C to 90°C	+1°C to 90°C	0%	32 50 76 100



5082V Vacuum Top



Standard Width : $W=152.4 \times N$

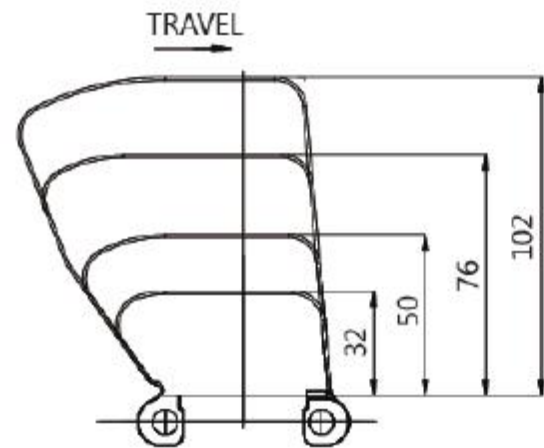
Non-standard Width : $W=152.4 \times N+16.9 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
5082V Vacuum Top OPB	POM/PP	POM/PP/PA6	POM	PP	POM	PP		mm	kg/m ²	
		Diam 8mm	22000	11000	-30°C to 90°C	+1°C to 90°C	12%	75	10.8	
Width	152.4 304.8	457.2 609.6	381	457.2	533.4 609.6	685.8 762	152.4N			

5082 Side Wall



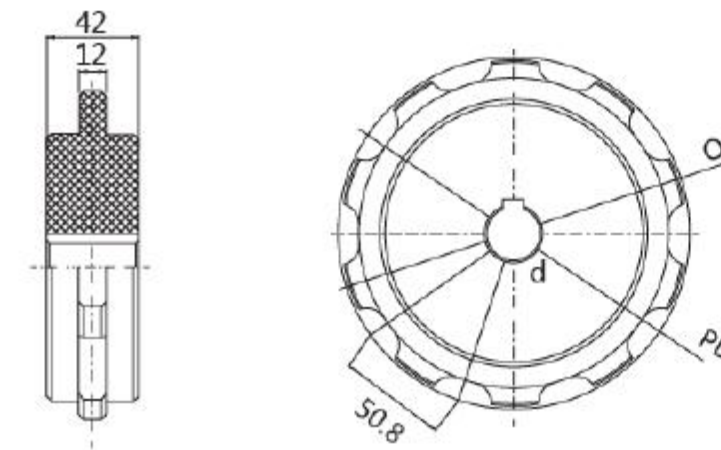
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Hight Size
5082 Side Wall	POM/PP	32 50 76 102

5082 Sprockets

Mat: Polyamide PA6
Bore Tolerance: $d_{+0.08/-0.02}$

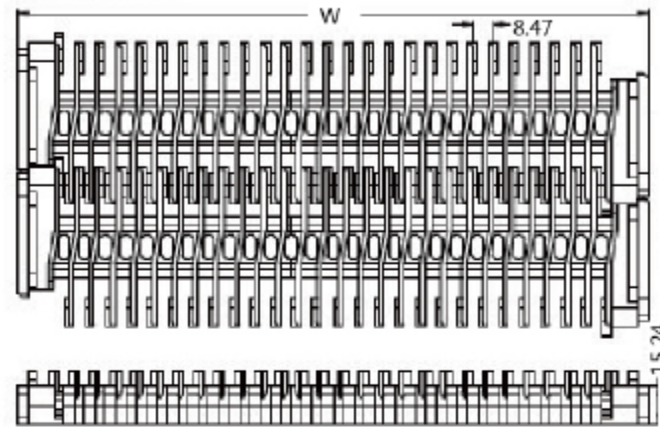
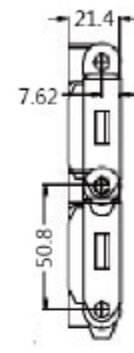
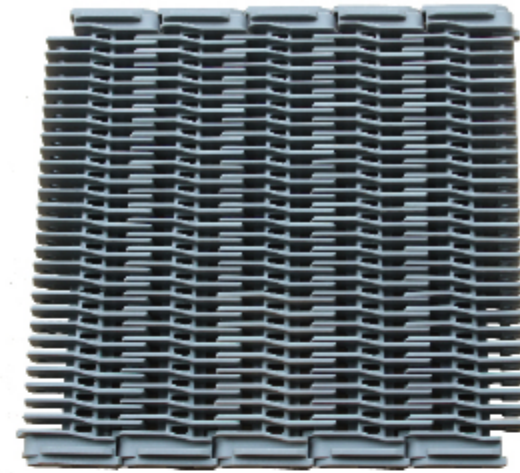


■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
1- 5082-10T	10	164.4	6.47	161.7	6.36	25 30 40	Available
1- 5082-12T	12	196.3	7.72	193.6	7.62	25 30 35 40	on Request
1- 5082-14T	14	228.3	8.98	225.9	8.89	25 30 35 40	By Machined



5083 Raised Rib



Standard Width : $W=152.4 \times N$

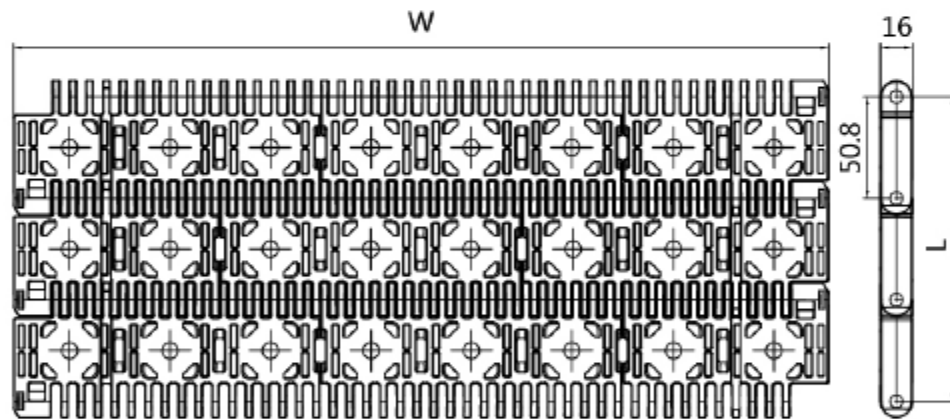
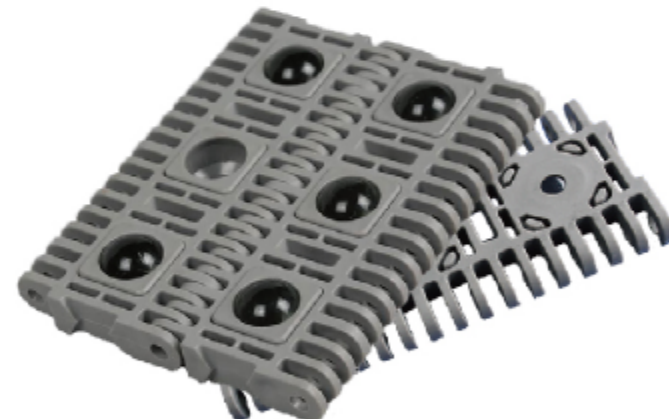
Non-standard Width : $W=152.4 \times N+76.2 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type		Belt Material		Pin Material		Work Load		Temperature		Open Area	Backflex Radius	Belt Weight	
5083 400	Raised Rib	POM/PP		POM/PP/PA6		POM	PP	POM		PP		mm	kg/m²
				Diam 6.3mm		19200	14000	-30°C to 90°C		+1°C to 90°C	26%	51	10
	Width	152.4	304.8	457.2	609.6	381	457.2	533.4	609.6	685.8	762		

5083 Universal Ball Belt



Standard Width : $W=152.4 \times N$

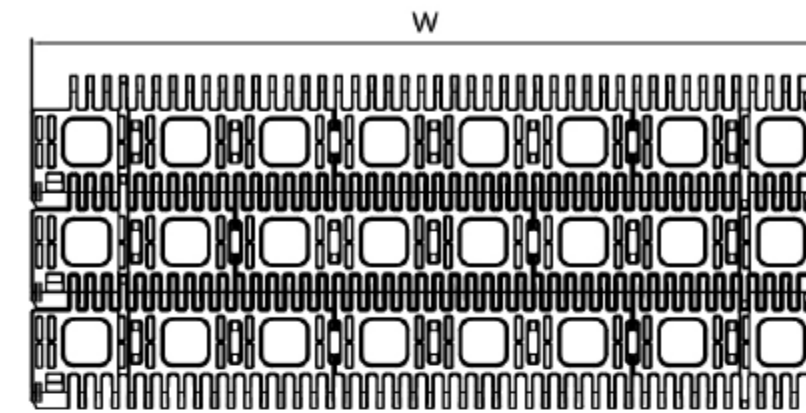
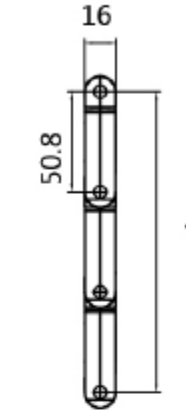
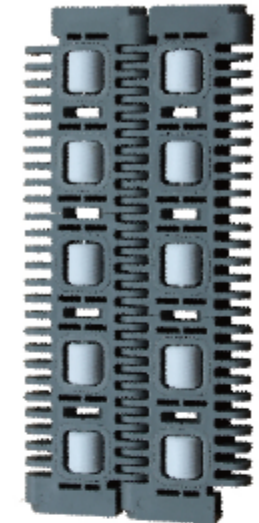
Non-standard Width : $W=152.4 \times N+76.2 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material		Pin Material		Work Load		Temperature		Open Area	Backflex Radius	Belt Weight		
5083 Universal ball Belt 400	POM/PP		POM/PP/PA6		POM	PP	POM		PP		mm	kg/m²	
			Diam 6mm	32000	21000	-5°C to +80°C		+1°C to +90°C	18%				
	Width	152.4	304.8	457.2	609.6	381	457.2	533.4	609.6	685.8	762	152.4N	51

5083 Direct Belt



Standard Width : $W=152.4 \times N$

Non-standard Width : $W=152.4 \times N+76.2 \times n$

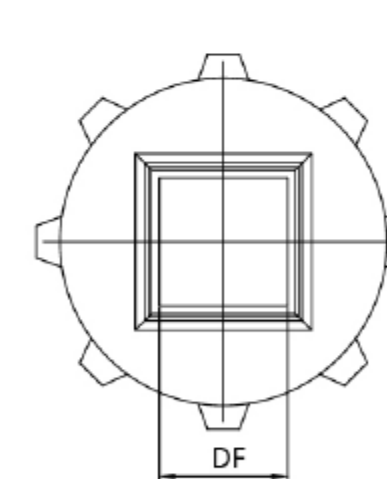
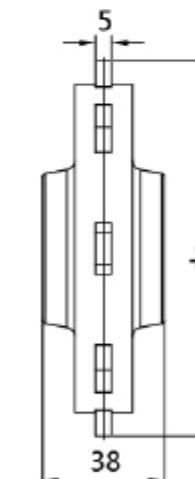
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material		Pin Material		Work Load		Temperature		Open Area		Backflex Radius	Belt Weight	
5083 Universal ball Belt 400	POM/PP		POM/PP/PA6	POM	PP	POM		PP			mm	kg/m²	
			Diam 6.3mm	32000	21000	-5°C to 80°C		+1°C to 90°C		18%			
	Width	152.4	304.8	457.2	609.6	381	457.2	533.4	609.6	685.8	762	152.4N	51

5083 Sprockets

Mat: Reinforced PA, Plastic Moulding
Bore Tolerance: $d^{+0.08}_{+0.02}$

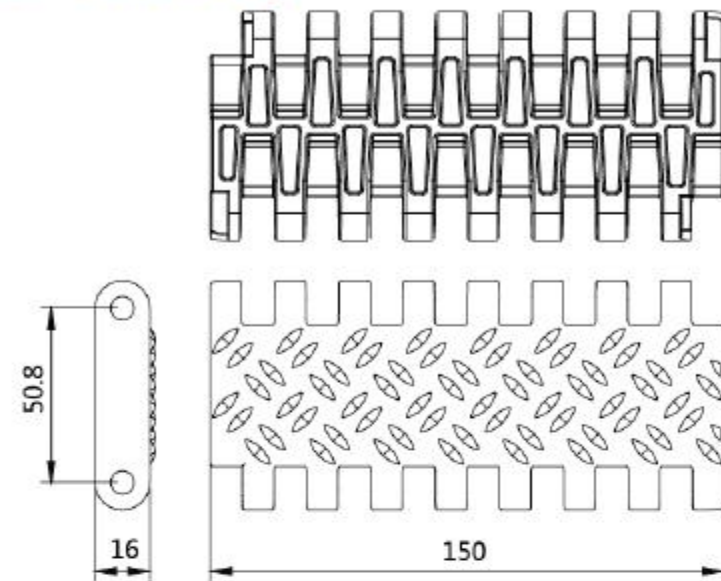
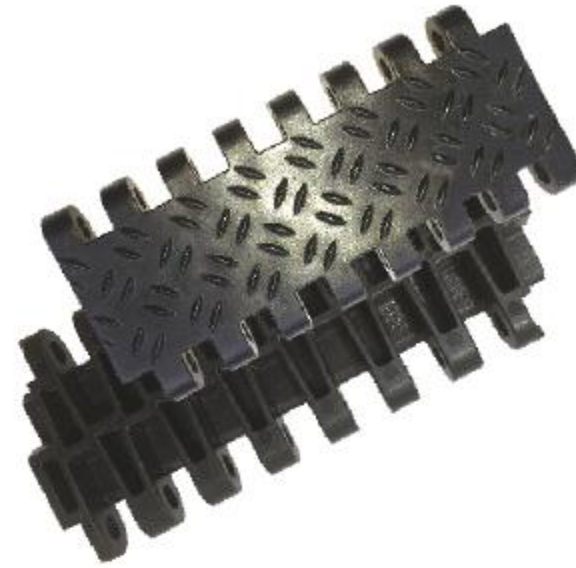


■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-5083-8T	8	132	5.19	127	5.00	25 30 35 40	Available
1-5083-10T	10	163	4.68	160	6.29	25 30 35 40	on Request
1-5083-16T	16	257	10.11	259	10.19	25 30 35 40	By Machined



5085 Flat Top



Standard Width : $W=152.4 \times N$

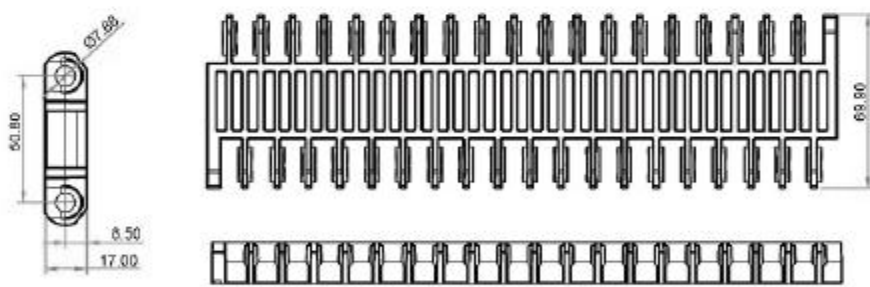
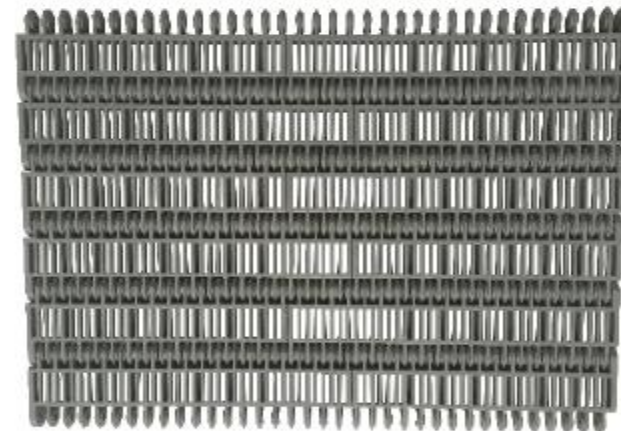
Non-standard Width : $W=152.4 \times N+76.2 \times n$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
5085	Flat Belt	POM/PP	POM/PP/PA6	POM	PP	POM	PP
			Diam 5mm	35000	28000	+30°C to 90°C	+1°C to 90°C
						0%	
Width	152.4	304.8	457.2	609.6	381	457.2	533.4
							609.6
							685.8
							762
							152.4N

5086 Flush Grid



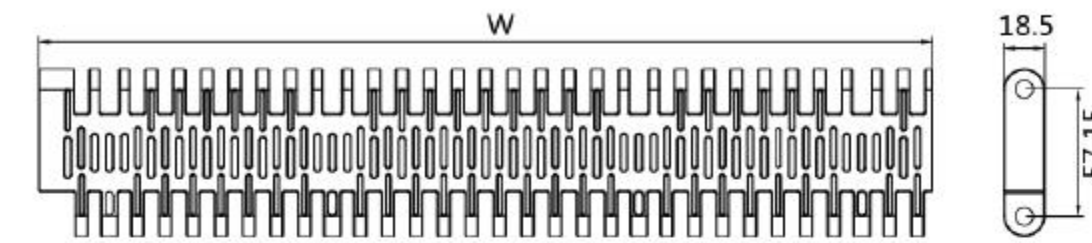
Standard Width : $W=152.4 \text{mm} \times N$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
5086	Flush Grid	PP	pp	PP	PP	mm	kg/m ²
			25700	1°C to 90°C	22.5%	51	8kg/Sq
Width	457.2	914.4	457.2	1371.6	1828.8	2286	457.2xN

5711 Flush Grid



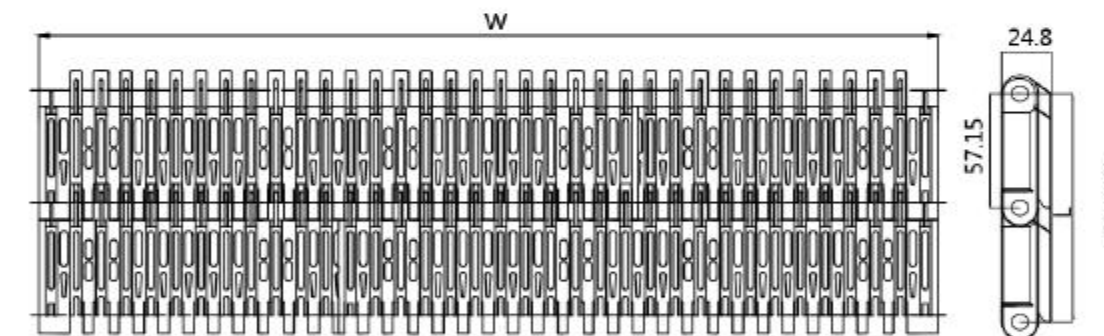
Standard Width : $W=304.8+152.4 \times N$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
5711	Flush Grid	PP	PP/PA6/SS	PP	PP	mm	kg/m ²
5996		6.1mm	35000	+4°C to 80°C	22%	38	11.5
Width	152.4	304.8	609.6	914.4	1219.2	1524	1828.8
							152.4N

5712 Flush Grid



Standard Width : $W=304.8+152.4 \times N$

Non-standard : On request

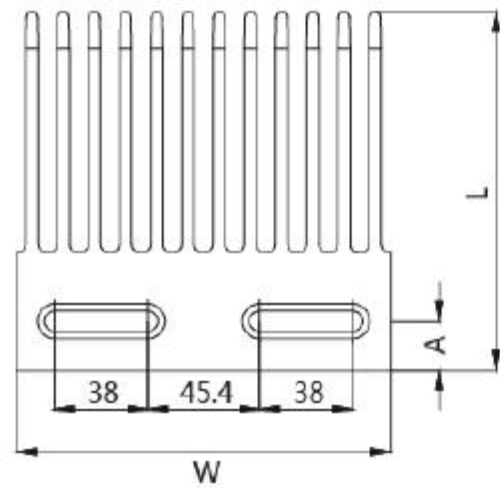
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
5712	Flush Grid	PP	PP/SS	PP	PP	mm	kg/m ²
5997			35000	+1°C to 90°C	22%	70	11
Width	152.4	304.8	609.6	914.4	1219.2	1524	1828.8
							152.4N



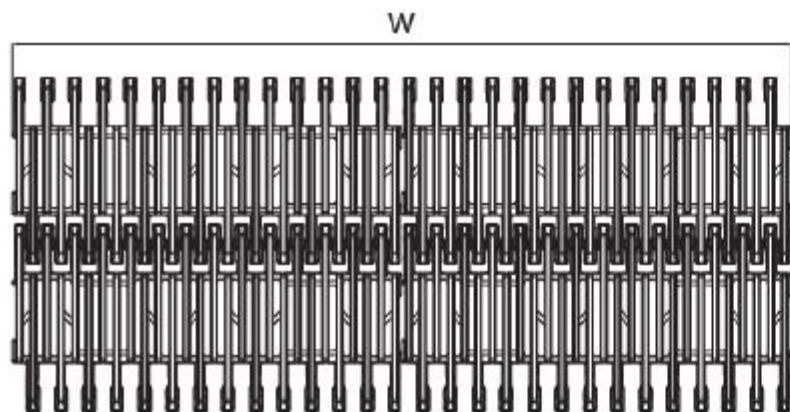
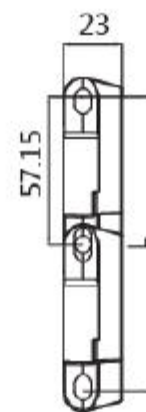
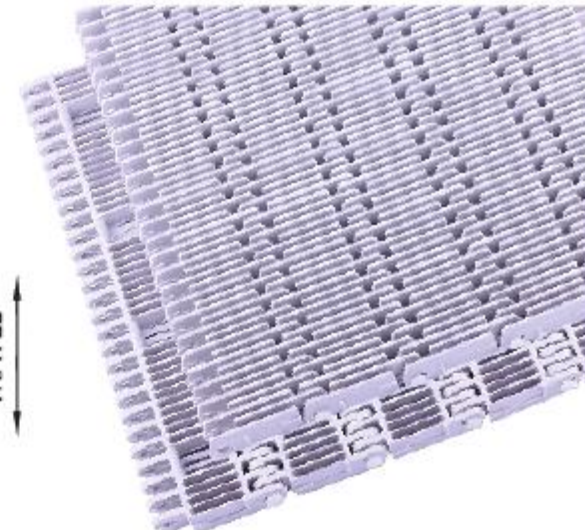
5712 Comb



■ CHARACTERISTICS

Code	Teeth	Mat	W	L	A
5712	Comb	POM	152.3	146	20
			150	220	50

5713 Flush Grid



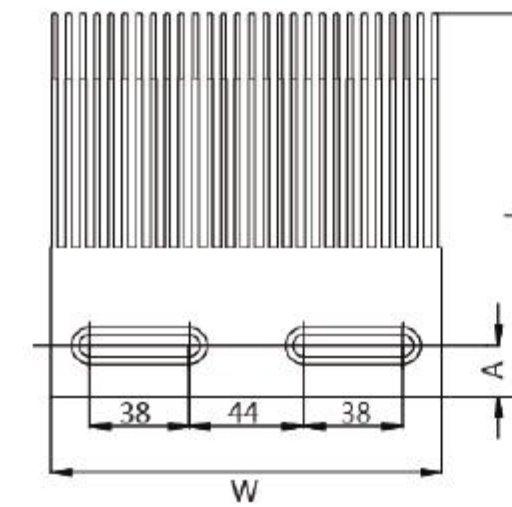
Standard Width : $W=152.4 \times N$
Non-standard : On request

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load	Temperature	Open Area	Backflex Radius	Belt Weight
5713	Flush Grid	PP	PP	PP		mm	kg/m ²
4809		PP/SS	29000	+1°C to 90°C	34%	70	12.7
Width	152.4	304.8	609.6	914.4	1219.2	1524	1828.8
						152.4N	

5713 Comb

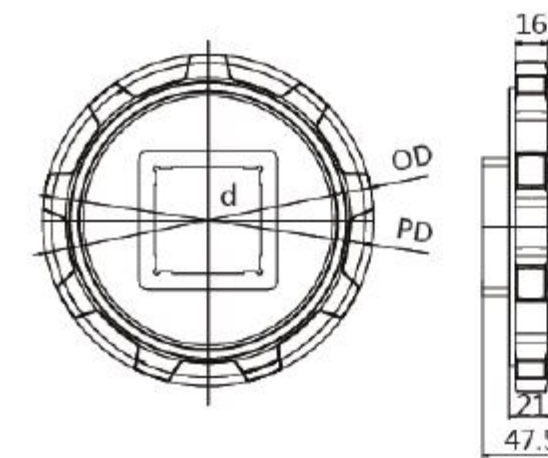


■ CHARACTERISTICS

Code	Teeth	Mat	W	L	A
5713	Comb	POM	151	147	19.5
			150	220	47.5

5711/5712/5713 Sprockets

Mat: Reinforced PA, Plastic Moulding
Bore Tolerance: $\phi_{+0.00}^{+0.02}$

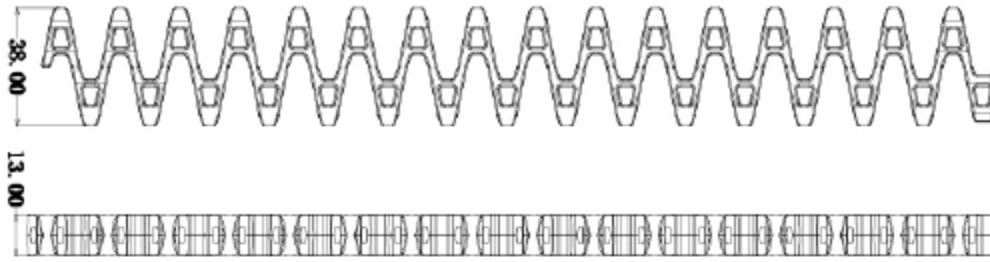
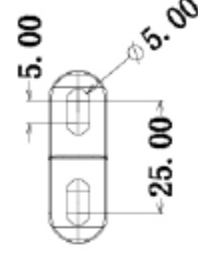
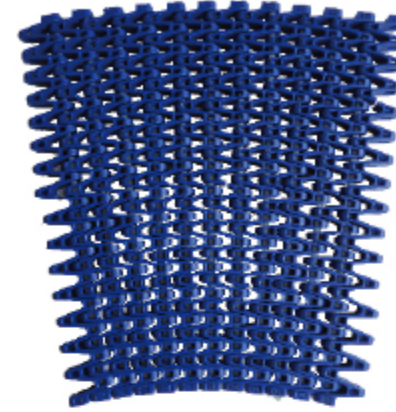


■ CHARACTERISTICS

Code	Teeth	Pitch Diameter	Outside Diameter	Bore Size	Other Type
		mm	inch	mm	inch
3-5711/5712/5713-7-30	7	133.58	5.26	131.6	5.18
3-5711/5712/5713-9-30	9	167.1	6.58	163	6.42
3-5711/5712/5713-12-30	12	221	8.70	221	8.70
3-5711/5712/5713-14-30	14	256.8	10.11	257	10.12
				30 35	1.18 1.38
				30 35 40 50*50	1.18 1.38 1.57 1.97
				30 40*40	1.18 1.57
				40 50 60 80*80	1.57 1.97 2.36 3.15



S2501 Flush Grid



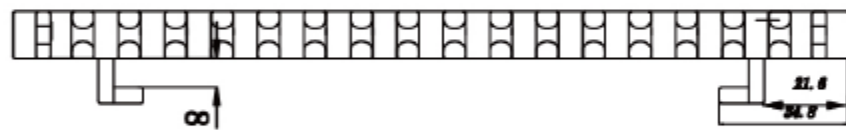
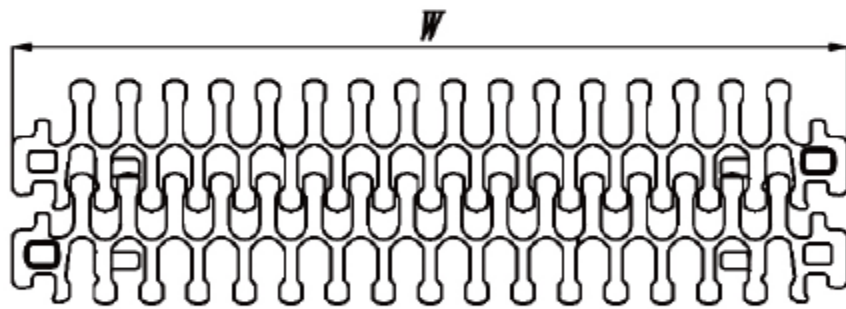
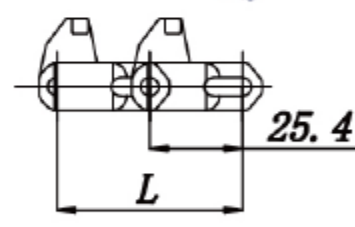
standard Width : $W=152.4 \times N$
Non-standard : On Request

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		Radius	Belt Weight Open Area	
			POM	PP	POM	PP		kg/m ²	
S2501	Flush Grid	POM/PP	POM/PP				2*Belt Width		
916			14700	14200	-30°C to 80°C	1°C to 90°C		6kg/Sq	60%
Width	152.4	304.8	457.2		609.6	762	914.4	152.4 x N	

S2541 Flush Grid



Standard: $W=228.5 \times N$

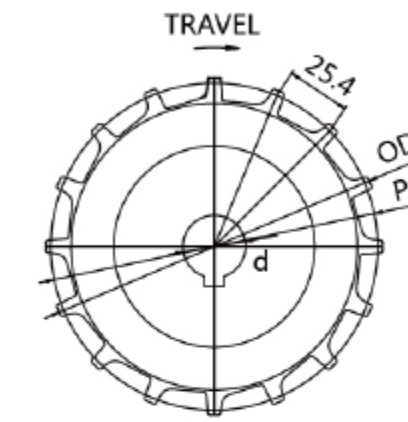
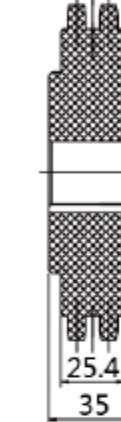
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature	Side Flex Radius	Backflex Radius	Belt Weight	Open Area
			Straight	In Curve					
S2541	Flush Grid	POM	POM/PP/PA6						
2400			24800	1100	-30°C to 80°C	+1°C to 90°C			
Width	228.5	355.5	482.5	609.6	736.5	863.5	990.5	1117.5	228.5N

S2541 Machined Sprockets

Mat: Polyamide PA6
Bore Tolerance: $d^{+0.08}_{+0.02}$

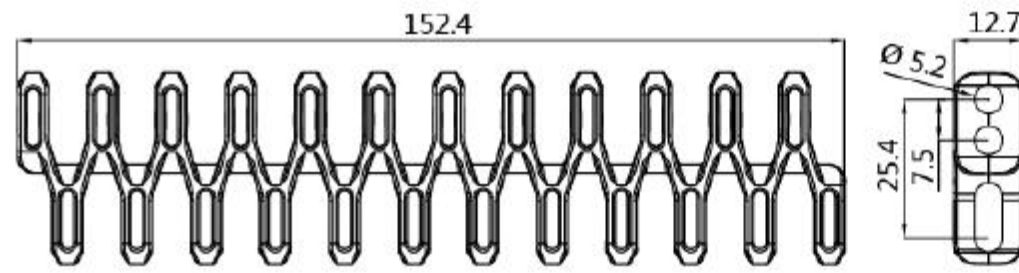


■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1- S2541-6-20	6	50.8	2.00	54.6	2.14	20 25 30	Available
1-S2541-12-20	12	98.1	3.86	102	4.01	20 25 30 35	on Request
1-S2541-16-25	16	130.2	5.12	134	5.27	25 30 40	By Machined
1-S2541-20-25	20	162.4	6.39	164.2	6.46	25 30 40	



S2542 Flush Grid



Standard Width : $W=152.4 \times N$

Non-standard Width : $W=152.4+12.7 \times n$

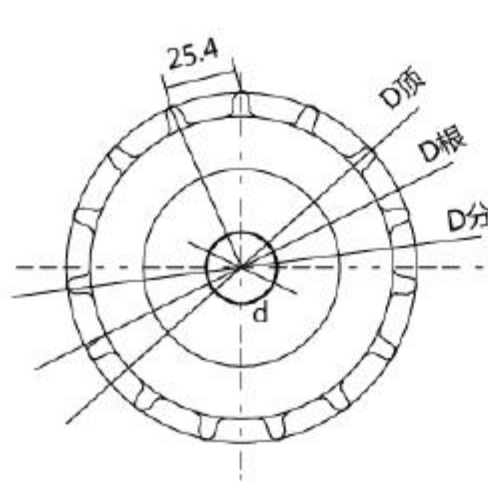
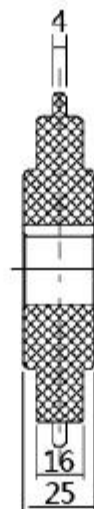
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material		Pin Material		Work Load		Temperature		Side Flex Radius	Backflex Radius	Belt Weight	Open Area
S2542 Flush Grid 7100	POM		POM/PP/PA6		Straight	In Curve	POM	PP	2.3*Belt Width	mm	kg/m²	
					30000	600	-30°C to 80°C	+1°C to 90°C		25	7	55%
Width	152.4	304.8	457.2	609.6	381	457.2	533.4	609.6	685.8	762	152.4N	

S2542 Machined Sprockets

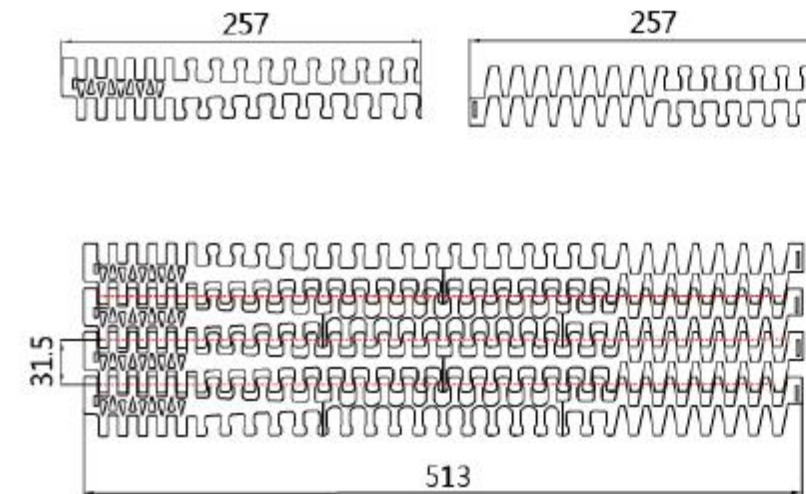
Mat: Polyamide PA6
Bore Tolerance: $\begin{matrix} +0.08 \\ -0.02 \end{matrix}$



■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch	mm	
1-S2542-20T	9	74.3	2.92	73.8	2.90	20 25 35	Available
1-S2542-20T	10	82.2	3.23	82.2	3.23	20 25 35 40	on Request
1-S2542-25T	12	98.2	3.86	98.8	3.88	25 30 35 40	By Machined
1-S2542-25T	15	122.2	4.81	123.5	4.86	25 30 35 40	

S3150 Flush Grid



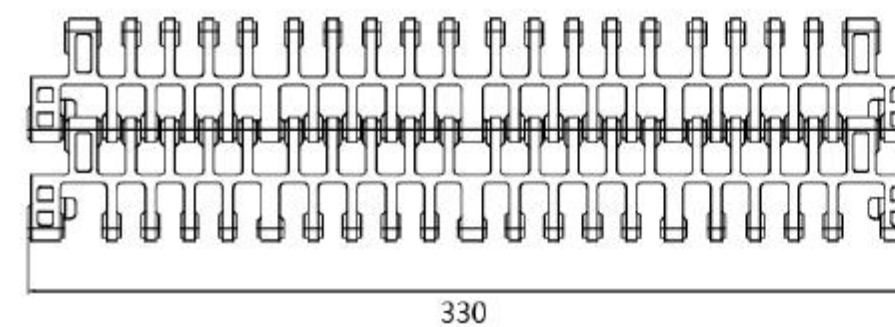
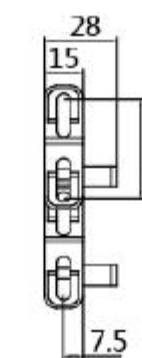
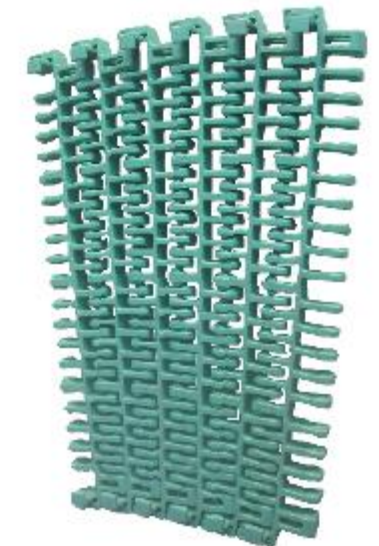
Non-standard Width : On Request

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material		Pin Material		Work Load		Temperature		Side Flex Radius	Backflex Radius	Belt Weight	Open Area
S3150 Flush Grid 1255 1265 1275	POM		POM/PP/PA6		Straight	In Curve	POM	PP	2.5*Belt Width	mm	kg/m²	
					22000	15000	-30°C to 80°C	+1°C to 90°C		25	8.5	39%
Width	255	340	425	510	595	680	765	850	935	1020		

S3810 Flush Grid



standard Width : $W=330 \times N$

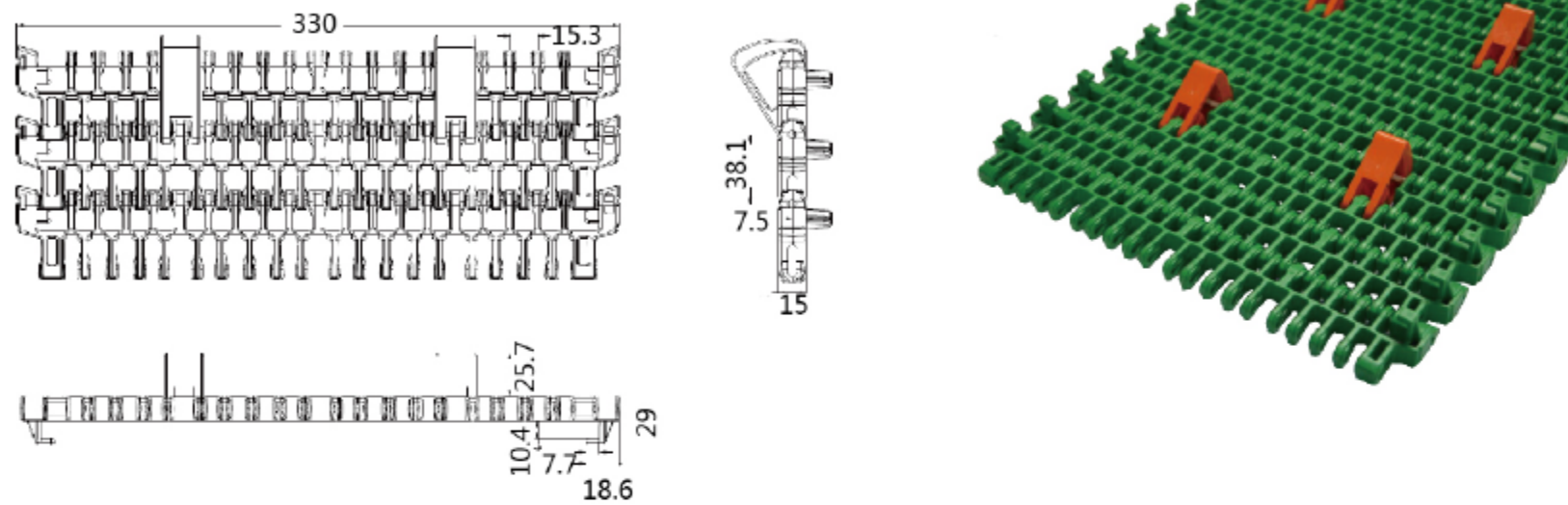
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		In Side Turning Radius	Backflex Radius	Belt Weight	Open Area
S3810 Radius Flush Grid 7960	POM	POM/PP/PA6	Straight	In Curve	POM	PP	2.2*Belt Width < 610	mm	kg/m ²	
		6mm	21000	15000	-30°C to 80°C	+1°C to 90°C	2.5*Belt Width > 610	20	8	58%
Width	330*N									



S3810 Pop-up Flight



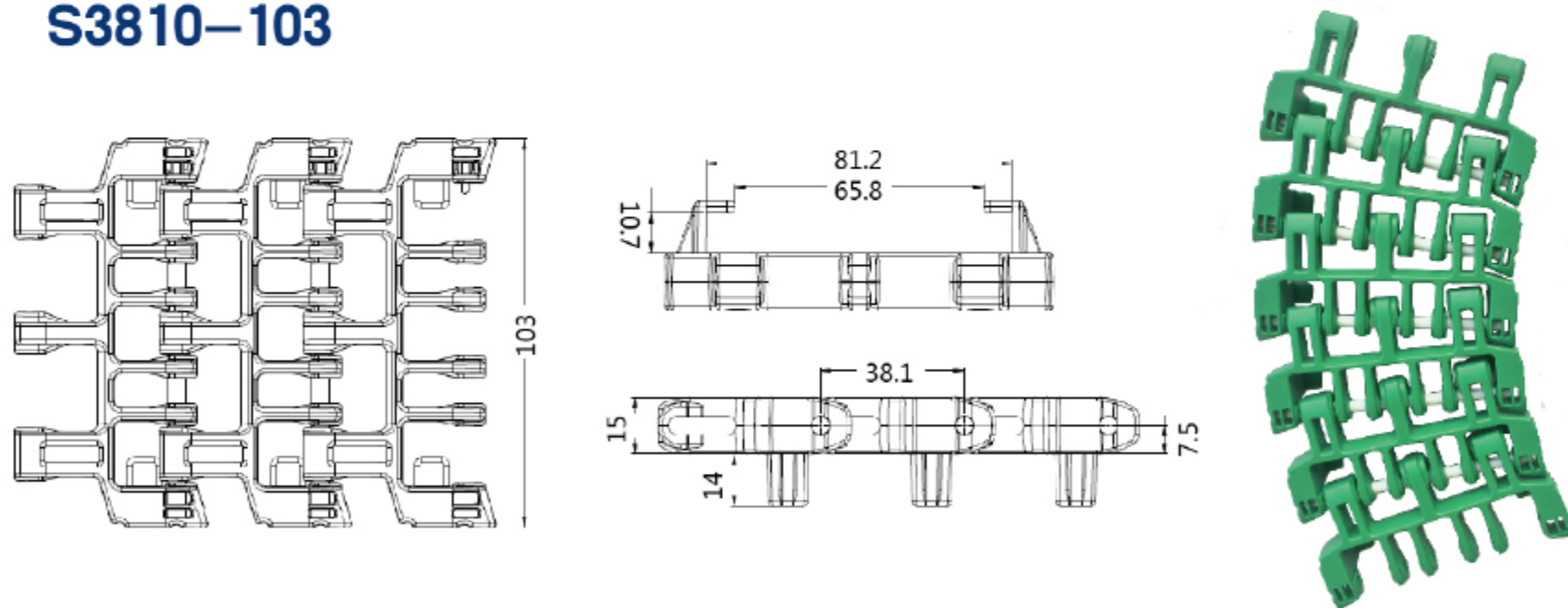
Standard Width : $W=393.7+25.4 \times N$

Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		In Side Turning Radius	Backflex Radius	Belt Weight	Open Area
S3810 Pop-up Flight 7960	POM	POM/PP/PA6	Straight	In Curve	POM	PP	2.2*Belt Width < 610	mm	kg/m ²	
			21000	15000	-30°C to 80°C	+1°C to 90°C		20	8	58%
Width	330*N									

S3810-103

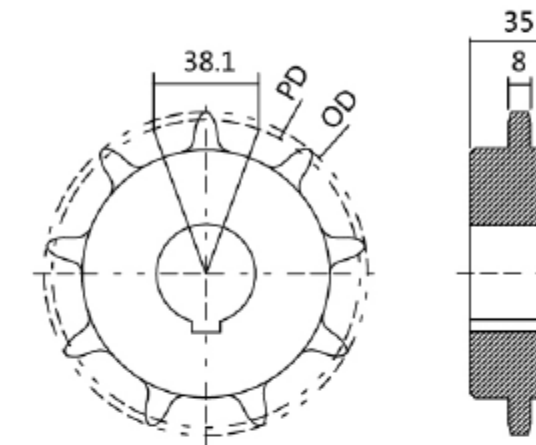
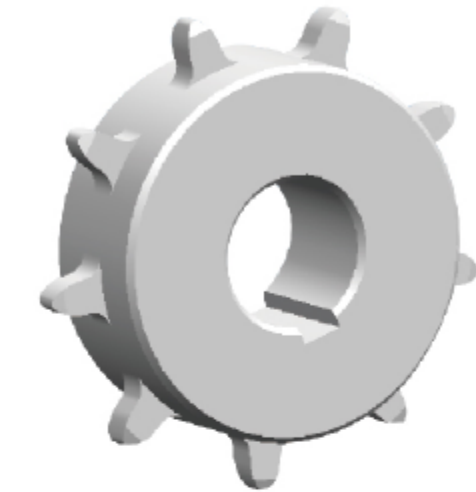


■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		In Side Turning Radius	Backflex Radius	Belt Weight	Open Area
S3810-103 7960	POM	POM/PP/PA6	Straight	In Curve	POM	PP	2.2*Belt Width < 610	mm	kg/m ²	
			5000	2800	-30°C to 80°C	+1°C to 90°C		20	1	60%
Width	103mm									

S3810 Machined Sprockets

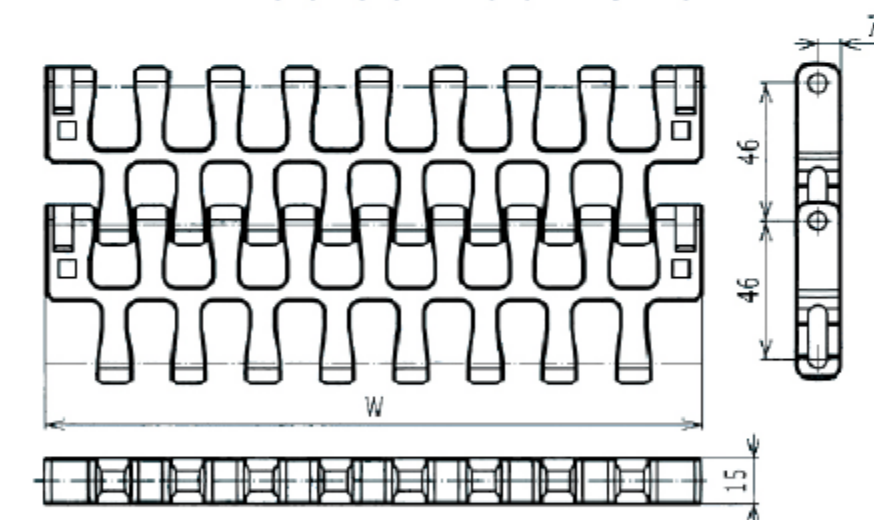
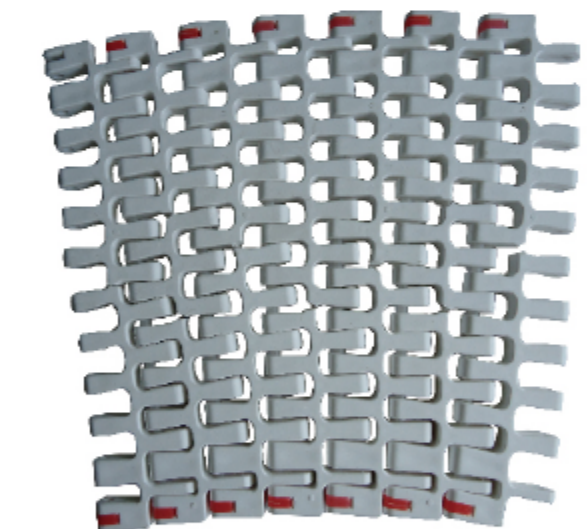
Mat: Polyamide PA6
Bore Tolerance: $d_{+0.08/-0.02}$



■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-3810-7	7	87.8	3.46	102	4.03	20 35	Available
1-3810-9	9	111.4	4.39	116	4.59	20 35	on Request
1-3810-12	12	147.2	5.79	155	6.11	20 45	By Machined

S4600 Radius Flush Grid

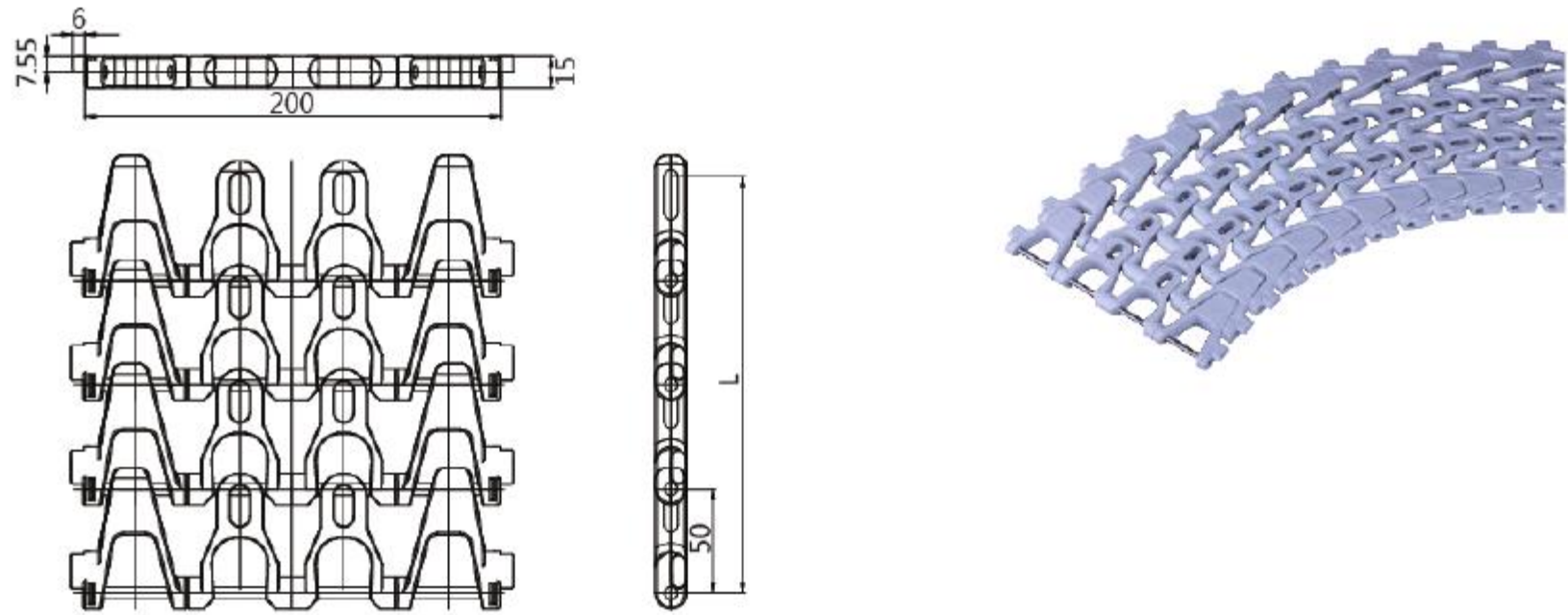


■ CHARACTERISTICS

Modular Type	Belt Material	Pin Material	Work Load		Temperature		In Side Turning Radius	Backflex Radius	Belt Weight	Open Area
S4600 Flush Grid 300	PP/POM	PP/PA	Straight	In Curve	PP	POM	2.2*Belt Width	mm	kg/m ²	
			23000	43000	+1°C to 90°C	-30°C to 80°C		50	7	38%



S5001 Flush Grid



Standard Width : $W=200+100 \times N$ Non-standard: On Request

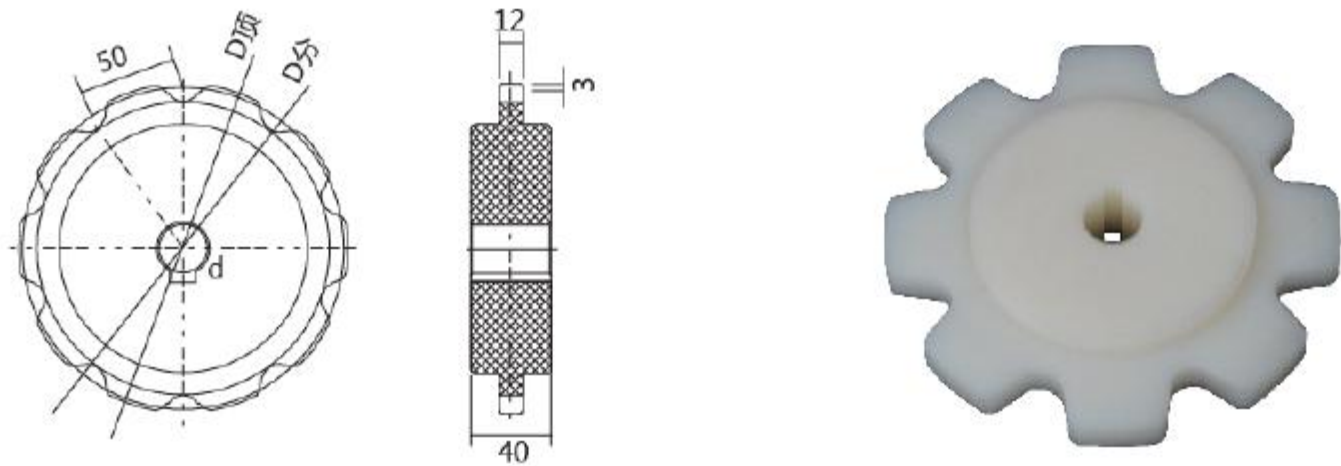
Note : N, n will increase as integer multiplication ;
due to different material shrinkage, actual will be lower than standard width.

■ CHARACTERISTICS

Modular Type	Belt Material		Pin Material		Work Load		Temperature		In Side Turning Radius	Backflex Radius	Belt Weight	Open Area	
S5001 Flush Grid	PP		PP/SS		Straight	In Curve	PP		2*Belt Width		mm	kg/m²	
					14000	7500	+1°C to 90°C						
Width	200	300	400	600	800	1000	1200	1400	200+100*N		30	8	43%

S5001 Sprockets

Mat: Polyamide PA6
Bore Tolerance: $d_{+0.08}^{+0.02}$



■ CHARACTERISTICS

Machine Sprockets	Teeth	Pitch Diameter		Outside Diameter		Bore Size	Other Type
		mm	inch	mm	inch		
1-S5001-8-30	8	132.75	5.22	136	5.35	25 30 35	Available
1-S5001-10-30	10	164.39	6.47	167.6	6.59	25 30 35 40	on Request
1-S5001-12-30	12	196.28	7.58	199.5	7.85	25 30 35 40	By Machined

PARTS

Side Guide Brackets	P101-119
Guide	P120-126
Parts	P127-130
Bearing	P131-132
Wear Rib	P133-136

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